Section 9: Coolant

Using the Coolant 1 and Coolant 2 Buttons

The coolant buttons can be used to turn the coolant on and off.

1) Press the COOLANT 1 button, when the flood coolant is off, to turn the flood coolant on.

 a. Press the COOLANT 1 button, when the flood coolant is on, to turn the coolant off.

2) Press the COOLANT 2 button, when the mist coolant is off, to turn the mist coolant on.

 a. Press the COOLANT 2 button, when the mist coolant is on, to turn the coolant off.

Note: M7 or M8 for coolant ON. M9 for coolant OFF.

Coolant-Through Spindle

If the VMC is equipped with the coolant-through-the-spindle option the power switch to the system needs to be in the ON position (See Figure 9-1).

1) Press the COOLANT 2 button, when the coolant-through is OFF, to turn the coolant ON.

2) Press the COOLANT 2 button, when the coolant is on, to turn the coolant off.

Figure 9-1 Power switch for machines with *coolant-through-the-spindle* option.

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