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Parts Manual

VMC 15/15XT MODELS



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This reference covers the following Fadal products:

Model VMC 15 and VMC 15XT

Corporate Office..... voice (818) 407-1400 fax (818) 407-0020
Service / Parts voice (818) 727-2100 fax (818) 407-1004
Programming Support voice (818) 727-2100 fax (818) 407-0061

support@fadal.com
20701 Plummer Street, Chatsworth, California 91311 USA

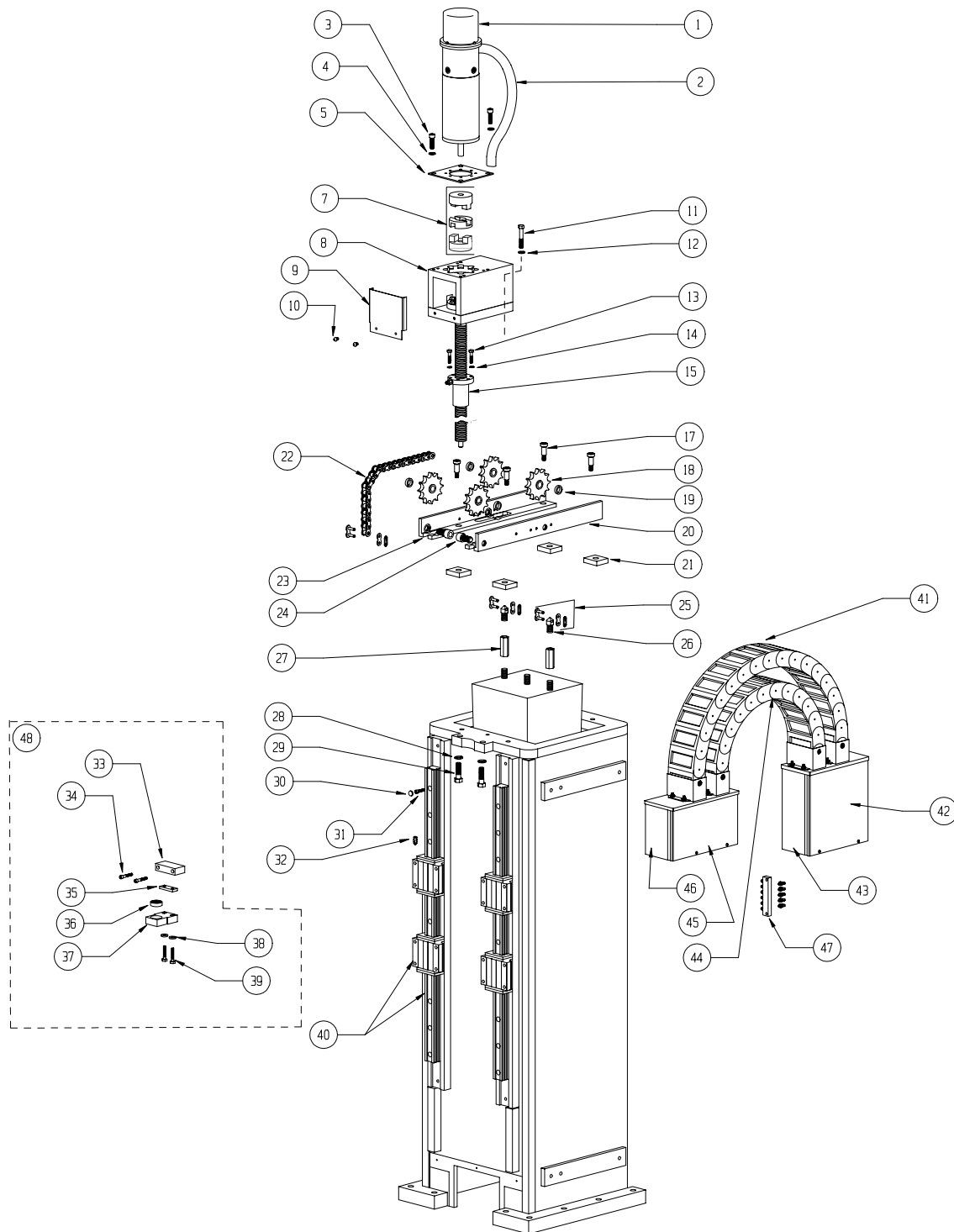
The content of this manual has been reviewed for accuracy and is applicable to current Fadal hardware and software products as described herein. Differences may exist and we cannot guarantee that they are completely covered in this document. The information in this document is reviewed regularly and any necessary changes will be incorporated in the next revision. We welcome any suggestions for improvement.

Material is subject to change without notice.

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COLUMN ASSEMBLY



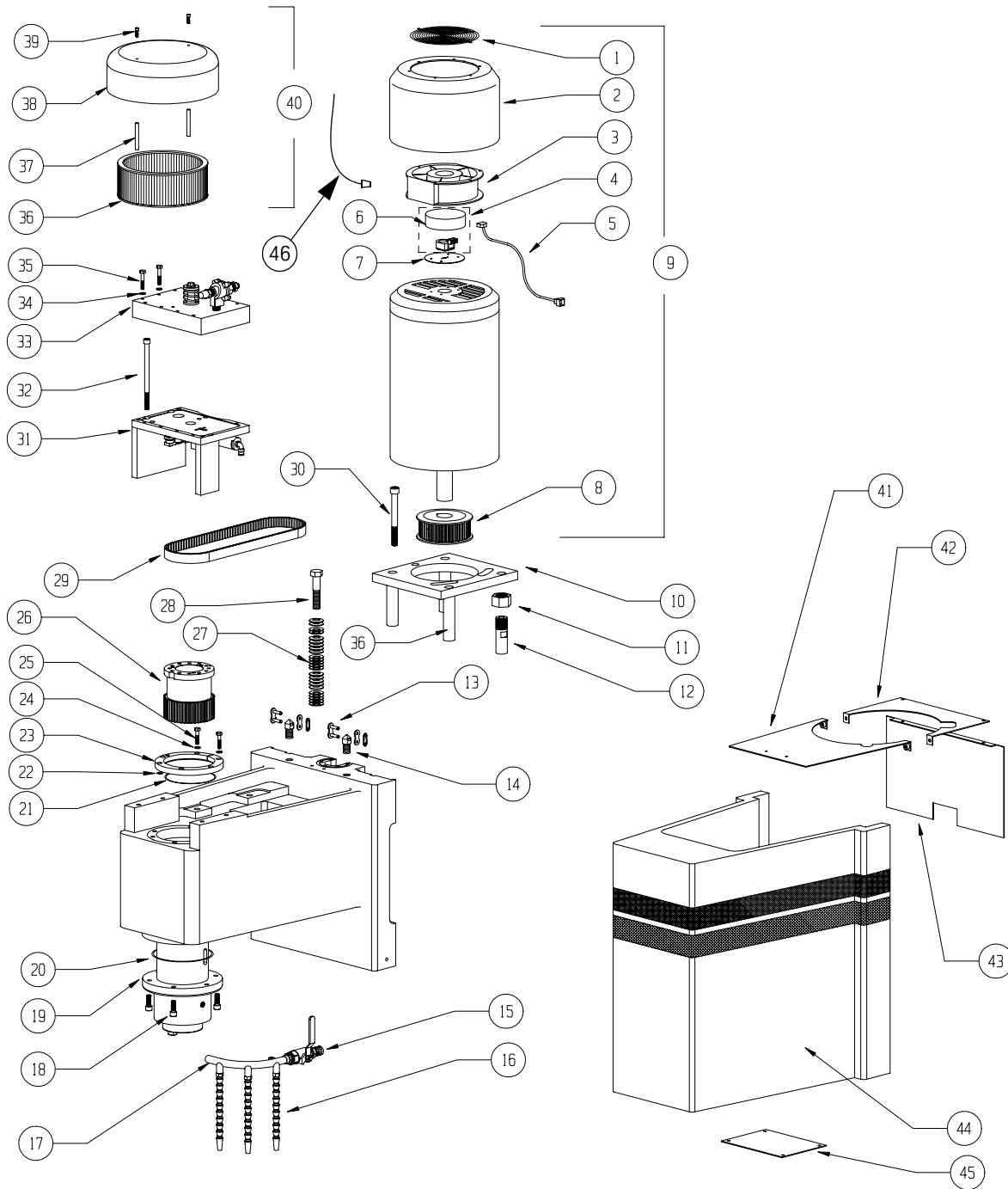
COLUMN ASSEMBLY

COLUMN ASSEMBLY

	PART #		PART #		PART #		PART #
1	MTR-0002	15	BLS-0008 ⁽¹⁾ (20")	28	HDW-0655	41	CVR-0075
2	WIR-0089		BLS-0001 ⁽¹⁾ (28")	29	HDW-0050	42	STM-0335
3	HDW-0475	17	HDW-0600	30	BRG-0032	43	STM-0334
4	HDW-0280	18	PUL-0034	31	HDW-0291	44	CVR-0073
5	STM-0041	19	CWT-0009	32	PLM-0039	45	STM-0300
		20	CWT-0007	33	BLS-0041	46	STM-0301
7	MTR-0154	21	HDW-0363	34	HDW-0297	47	LUB-0058
8	BLS-0009	22	HDW-0205	35	BLS-0206	48	BLS-0002
9	STM-0043		HDW-0206 (XT)	36	BRG-0030		
10	HDW-0347	23	CWT-0005	37	BLS-0396		
11	HDW-0475	24	HDW-0777	38	HDW-0048		
12	HDW-0048	25	HDW-0204	39	HDW-0317		
13	HDW-0568	26	CWT-0001	40	BRG-0031 (20")		
14	HDW-0281	27	HDW-0335		BRG-0142 (28")		

¹Includes BLS-0009

7500 RPM HEAD ASSEMBLY



7500 RPM HEAD ASSEMBLY

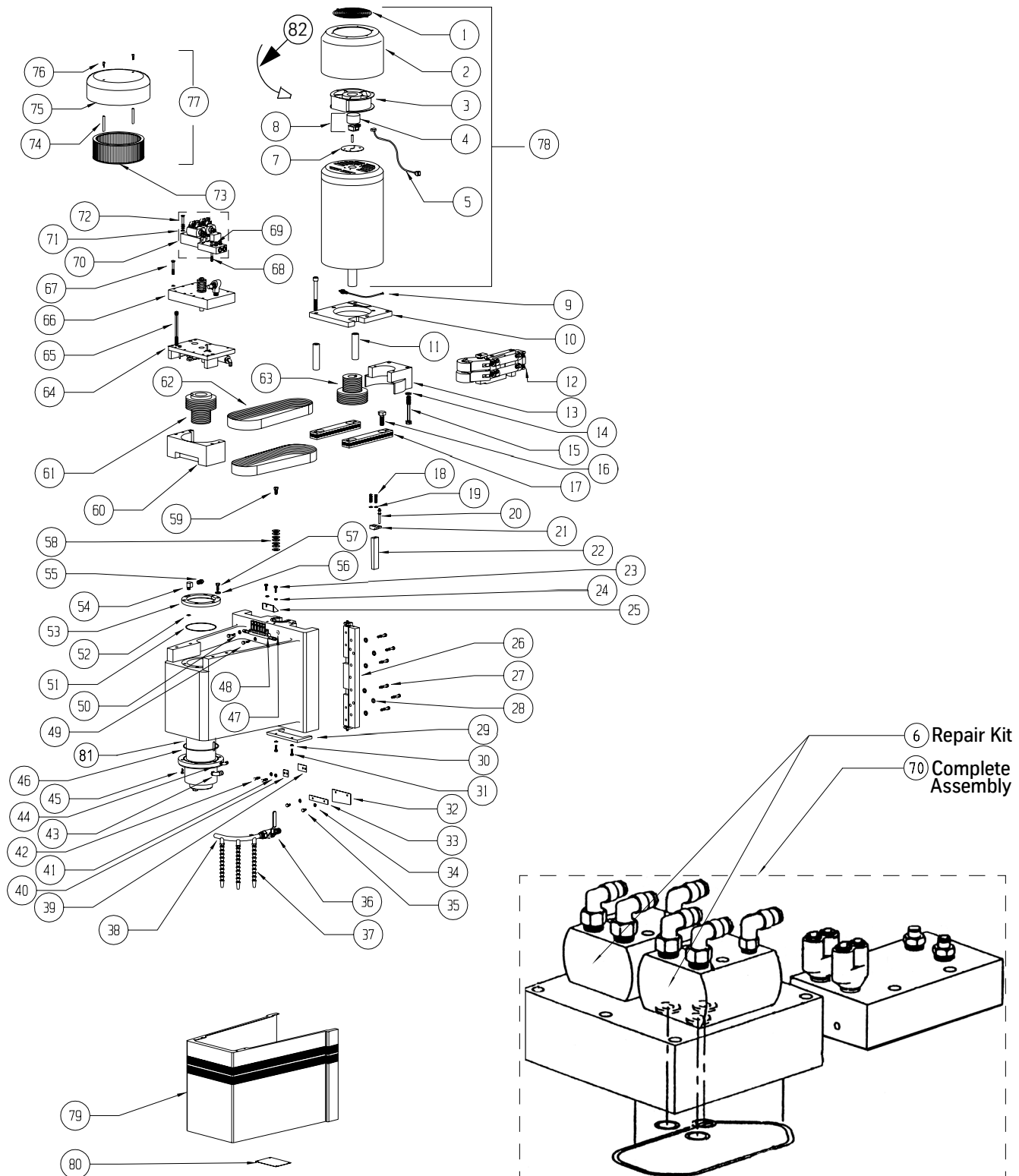
7500 RPM HEAD ASSEMBLY

	PART #		PART #		PART #		PART #
1	HDW-0851	13	HDW-0204	25	HDW-0568	37	SVT-0108
2	STM-0139	14	CWT-0001	26	PUL-0025	38	STM-0467
3	ELE-0124	15	VLV-0017	27	HDW-0194	39	HDW-0597
4	ENC-0007	16	PLM-0016	28	HDW-0560	40	MTR-0128
5	WIR-0168	17	CNT-0039	29	BEL-0006	41	STM-0627
6	MTR-0123	18	HDW-0470	30	HDW-0284	42	STM-0626
7	STM-0148	19	SPN-0037 ⁽²⁾	31	ORB-0000	43	STM-0625
8	PUL-0024	20	HDW-0181	32	HDW-0279	44	STM-0226
9	MTR-0098 ⁽¹⁾	21	HDW-0148	33	DRB-0000	45	STM-0064
10	MTR-0075	22	HDW-0177	34	HDW-0279	46	WIR-0128
11	PLC-0042	23	SPN-0042	35	HDW-0320		
12	MTR-0090	24	HDW-0275	36	MTR-0076		

¹MTR-0098 INCLUDES: PUL-0024.

²SPN-0037 INCLUDES: HDW-0181, HDW-0177, HDW-0148, PUL-0025.

10K RPM HEAD ASSEMBLY



10K RPM HEAD ASSEMBLY

10K RPM HEAD ASSEMBLY

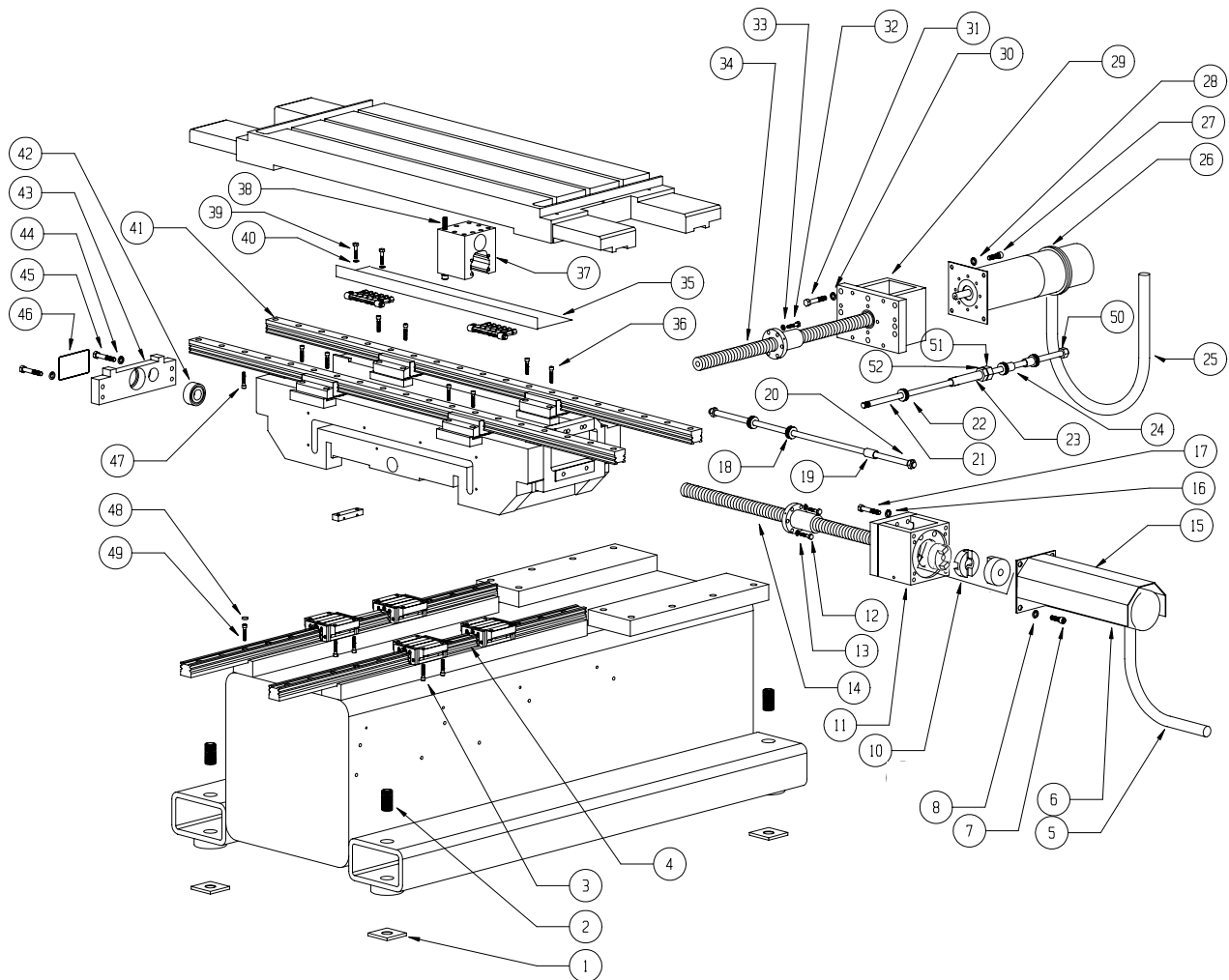
	PART #		PART #		PART #
1	HDW-0851	30	HDW-0279	59	HDW-0553
2	STM-0139	31	HDW-0322	60	BEL-0014
3	ELE-0124	32	HDW-0356	61	PUL-0018
4	MTR-0123	33	STM-0052	62	BEL-0024
5	WIR-0168	34	HDW-0279	63	PUL-0019
6	HYD-0018	35	HDW-0319	64	ORB-0001
7	STM-0148	36	VLV-0017	65	HDW-0290
8	ENC-0007	37	PLM-0016	66	DRB-0000
9	HDW-0369	38	CNT-0039	67	HDW-0320
10	MTR-0070	39	HDW-0294	68	HDW-0321 (HT)
11	MTR-0079	40	STM-0042	69	HDW-0279 (HT)
12	IDL-0002	41	HDW-0279	70	HYD-0017 (HT)
	IDL-0003(HT)				
13	BEL-0015	42	HDW-0294	71	HDW-0279 (HT)
14	HDW-0451	43	PLM-0112	72	HDW-0320 (HT)
15	HDW-0311	44	PLM-0034	73	MTR-0127
16	HDW-0283	45	HDW-0470	74	SVT-0108
17	MTR-0068	46	HDW-0181	75	STM-0467
	MTR-0064				
18	HDW-0294	47	HDW-0380	76	HDW-0597
19	HDW-0279	48	LUB-0045	77	MTR-0128
20	GIB-0013	49	HDW-0576	78	MTR-0045 ⁽¹⁾
21	GIB-0010	50	HDW-0279		MTR-0048 (HT)
22	GIB-0033	51	HDW-0148	79	CVR-0151
23	HDW-0320	52	HDW-0177	80	STM-0064
24	HDW-0279	53	SPN-0042	81	SPN-0007 ⁽²⁾
25	STM-0141	54	PLM-0045	82	WIR-0128
26	GIB-0004	55	PLM-0088		
27	HDW-0569	56	HDW-0275		
28	HDW-0280	57	HDW-0568		
29	CVR-0048	58	HDW-0194		

¹MTR-0045 INCLUDES: PUL-0019

²SPN-0007 INCLUDES: HDW-0181, HDW-0177, HDW-0148, PUL-0018.

(HT)=High Torque Option

BASE, SADDLE & TABLE ASSEMBLY



BASE, SADDLE & TABLE ASSEMBLY

VMC 15XT BASE, SADDLE & TABLE ASSEMBLY

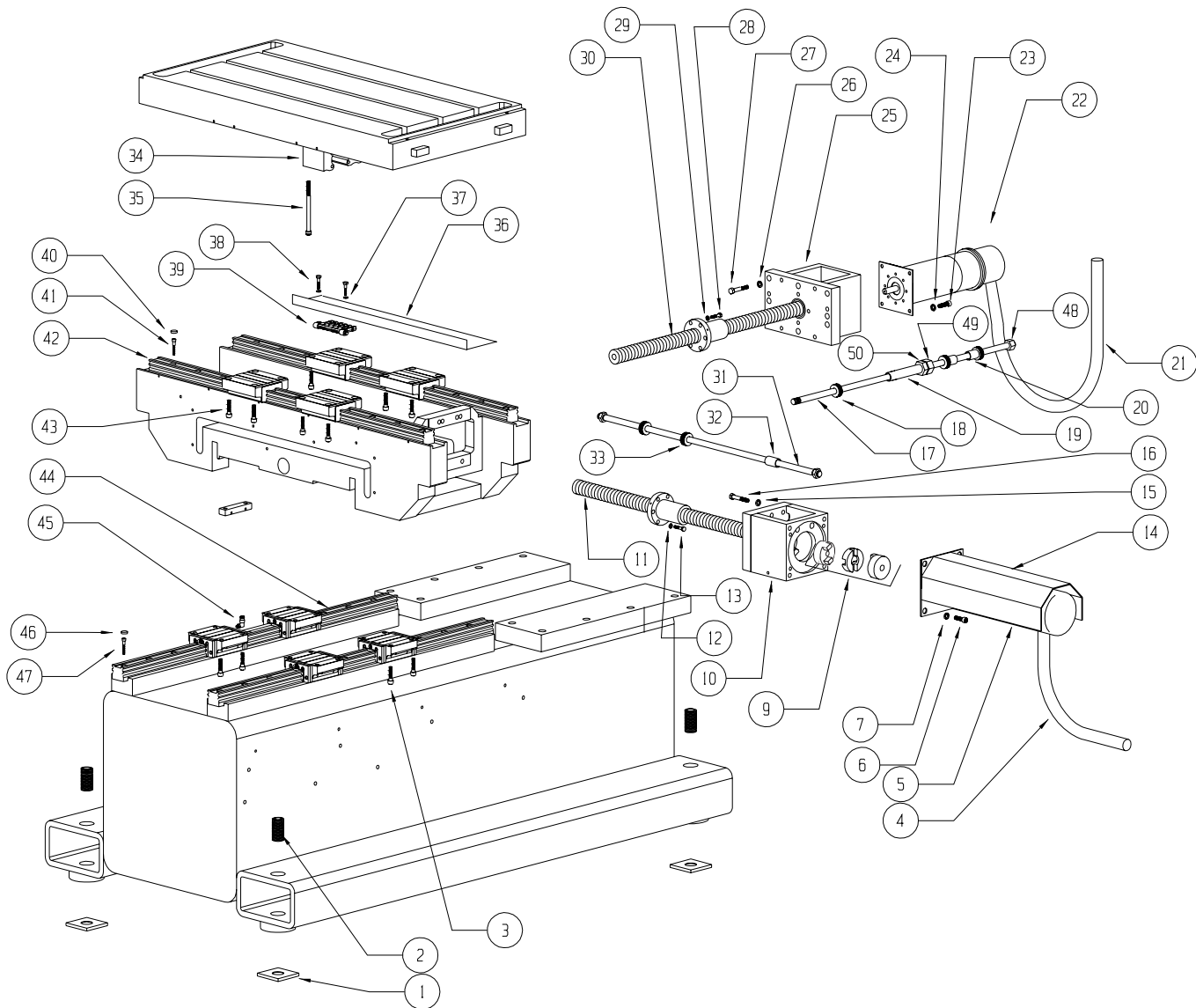
	PART #		PART #		PART #		PART #		PART #
1	SHP-0002	13	HDW-0281	25	WIR-0088	37	BLS-0075	49	HDW-0279
2	HDW-0272	14	BLS-0118 ⁽²⁾	26	MTR-0002	38	HDW-0572	50	HDW-0332
3	HDW-0481	15	STM-0230	27	HDW-0779	39	HDW-0587	51	HDW-0018
4	BRG-0031	16	HDW-0280	28	HDW-0286	40	HDW-0337	52	HDW-0637
5	WIR-0090	17	HDW-0481	29	BLS-0007	41	BRG-0089		
6	MTR-0002	18	HDW-0194	30	HDW-0048	42	BRG-0021		
7	HDW-0729	19	BLS-0142	31	HDW-0484	43	BLS-0139		
8	HDW-0280	20	HDW-0194	32	HDW-0291	44	HDW-0049		
		21	BLS-0187	33	HDW-0281	45	HDW-0286		
10	MTR-0154 ⁽¹⁾	22	HDW-0194	34	BLS-0000 ⁽³⁾	46	STM-0163		
11	BLS-0005	23	HDW-0219	35	STM-0518	47	HDW-0279		
12	HDW-0568	24	HDW-0219	36	HDW-0572	48	BRG-0032		

¹Part of X and Y axes.

²Includes BLS-0005

³Includes BLS-0007

BASE, SADDLE & TABLE ASSEMBLY



BASE, SADDLE & TABLE ASSEMBLY

VMC 15 BASE, SADDLE & TABLE ASSEMBLY

	PART #		PART #		PART #		PART #		PART #
1	SHP-0002	13	HDW-0568	25	BLS-0007	37	HDW-0337	49	HDW-0018
2	HDW-0272	14	STM-0230	26	HDW-0048	38	HDW-0587	50	HDW-0637
3	HDW-0481	15	HDW-0048	27	HDW-0484	39	LUB-0054		
4	WIR-0090	16	HDW-0481	28	HDW-0568	40	BRG-0032		
5	MTR-0002	17	BLS-0187	29	HDW-0281	41	HDW-0291		
6	HDW-0475	18	HDW-0194	30	BLS-0000 ⁽³⁾	42	BRG-0031 ⁽⁴⁾		
7	HDW-0280	19	HDW-0219	31	BLS-0065	43	HDW-0291		
		20	HDW-0566	32	BLS-0142	44	BRG-0031		
9	MTR-0154 ⁽¹⁾	21	WIR-0088	33	HDW-0194	45	PLM-0158		
10	BLS-0005	22	MTR-0002	34	BLS-0075	46	BRG-0032		
11	BLS-0004 ⁽²⁾	23	HDW-0475	35	HDW-0572	47	HDW-0291		
12	HDW-0281	24	HDW-0280	36	STM-0518	48	HDW-0332		

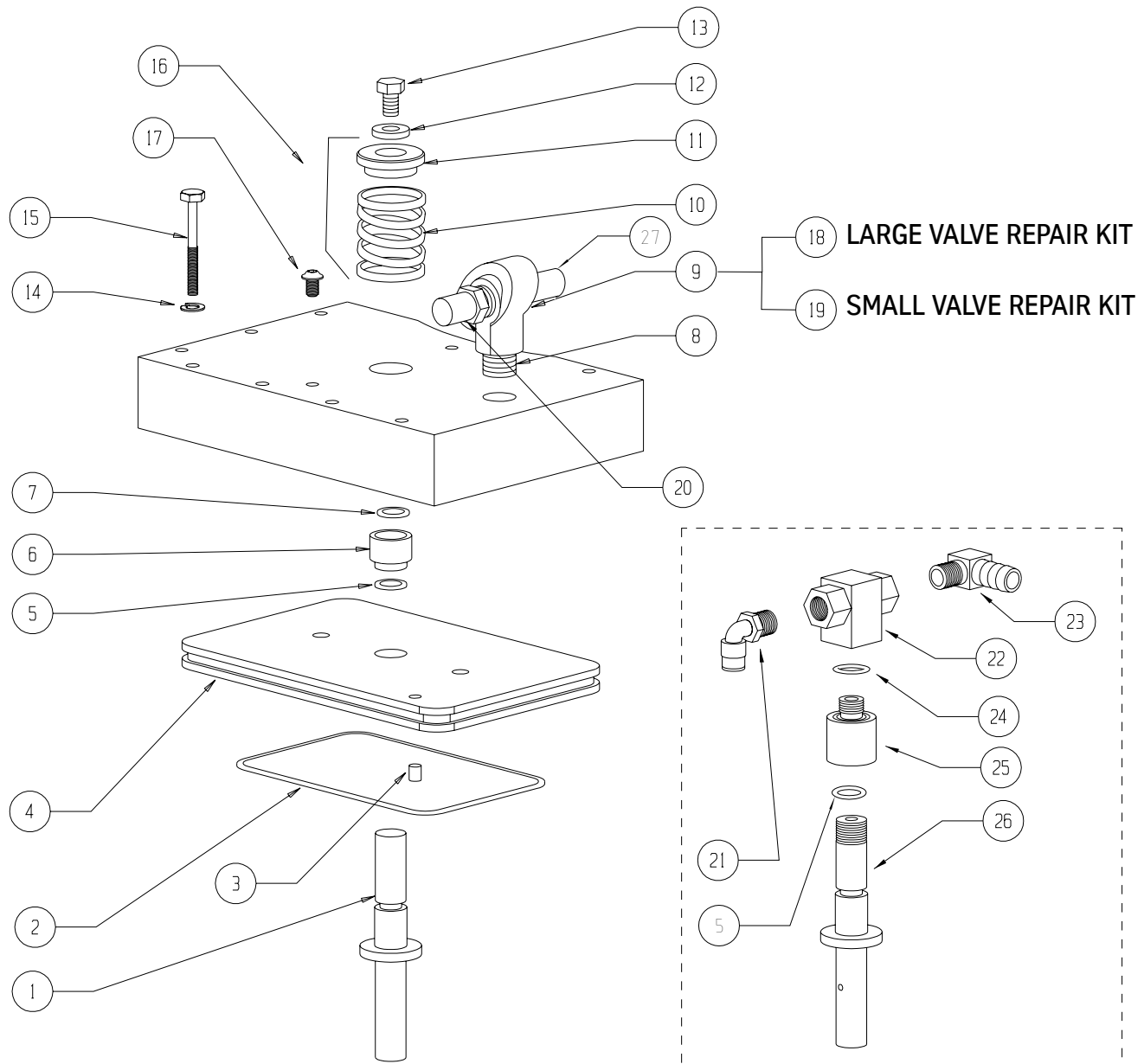
¹Part of X and Y axes.

²Includes BLS-0005

³Includes BLS-0007

⁴Rails on 15XT (X-Axis Only) are longer (55")

DRAWBAR CYLINDER ASSEMBLY



Non-Coolant Thru Assembly DRB-0000

Coolant Thru Assembly DRB-0001

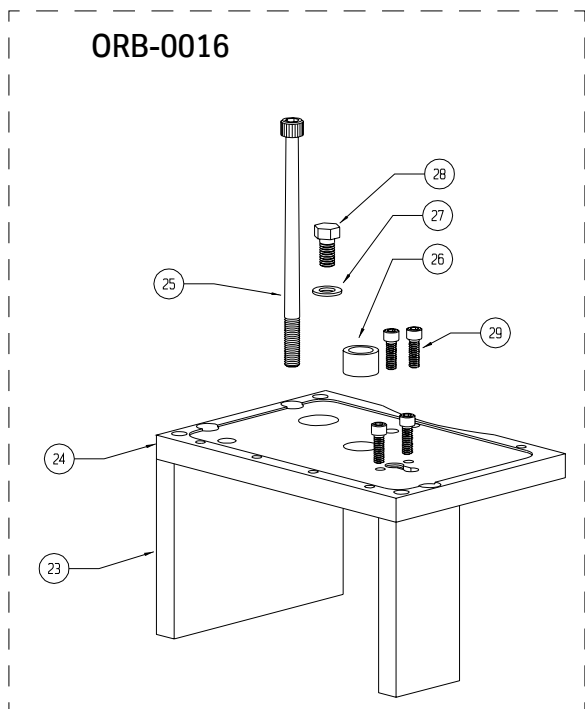
DRAWBAR CYLINDER ASSEMBLY

DRAWBAR CYLINDER ASSEMBLIES

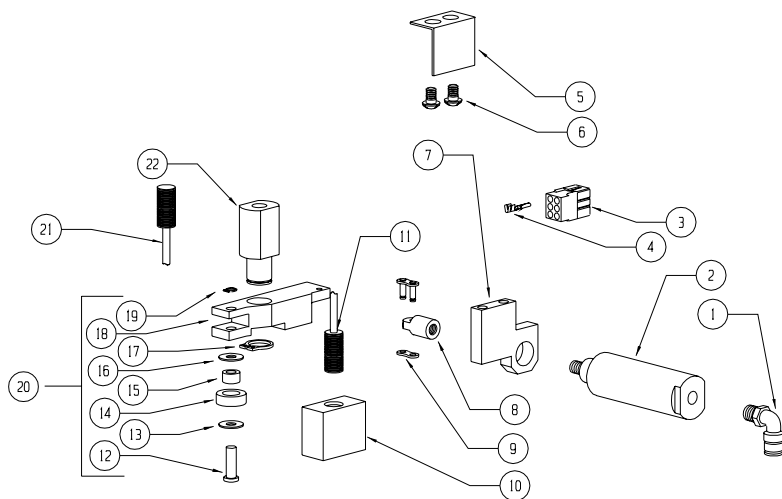
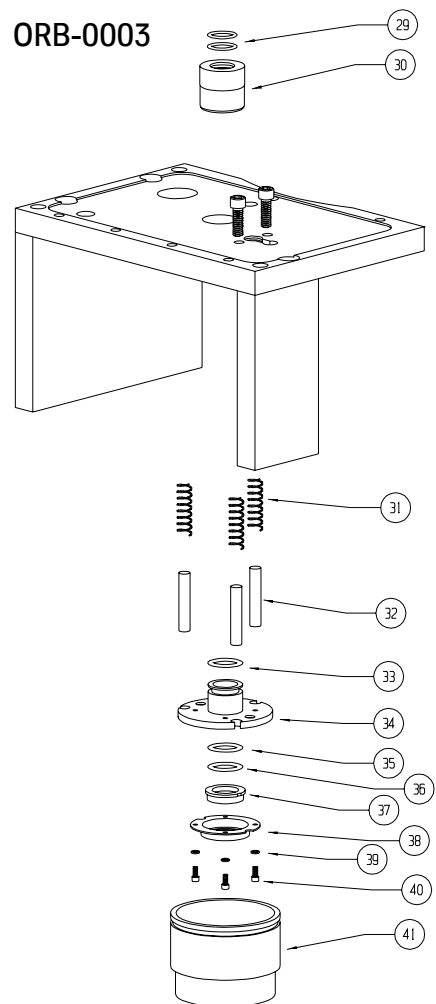
	PART #		PART #		PART #		PART #
1	DRB-0007	8	PLM-0117	15	HDW-0320	22	VLV-0021
2	HDW-0178	9	VLV-0031	16	HDW-0197	23	PLM-0105
3	ELE-0147	10	HDW-0262	17	HDW-0347	24	HDW-0150
4	DRB-0009	11	DRB-0017	18	VLV-0032	25	CNT-0046
5	HDW-0177	12	HDW-0048	19	VLV-0033	26	DRB-0008
6	DRB-0023	13	HDW-0575	20	PLM-0083	27	PLM-0030
7	HDW-0917	14	HDW-0279	21	PLM-0037		

ORIENTATION BRIDGE ASSEMBLY

ORB-0016



ORB-0003



Seal Repair Kit CNT-0150

ORIENTATION BRIDGE ASSEMBLY

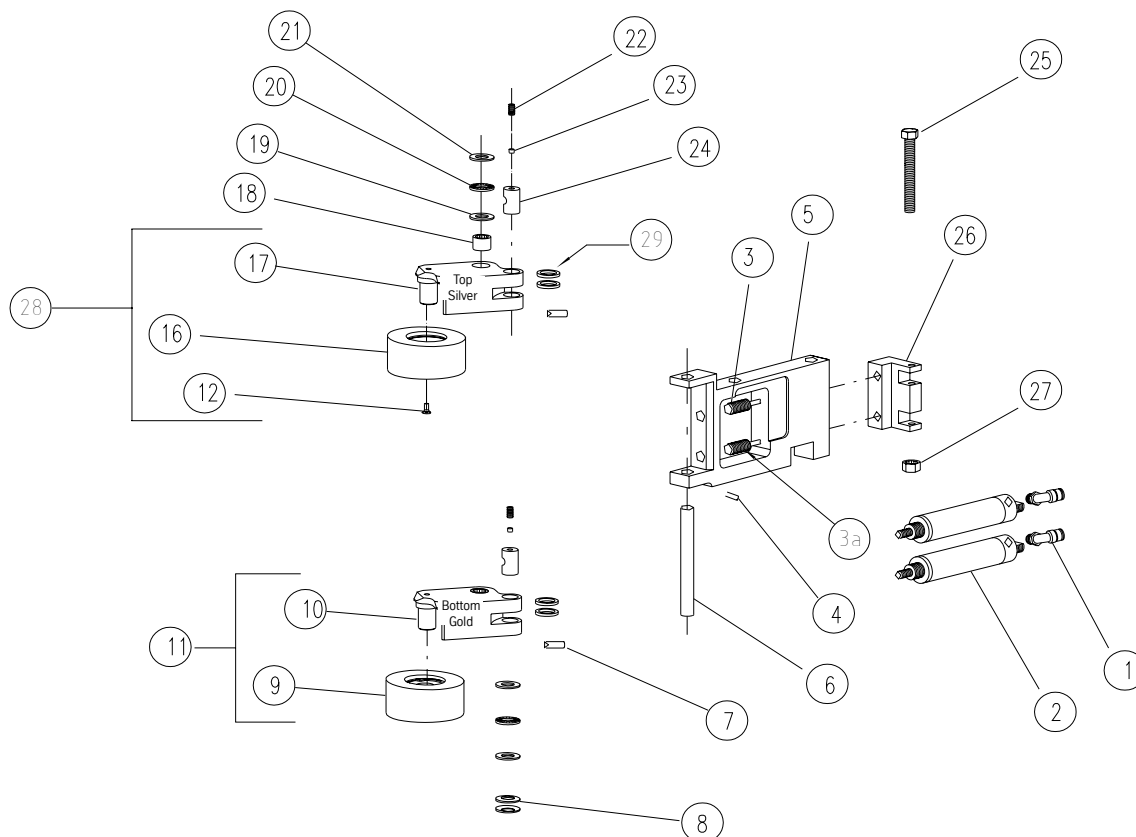
ORIENTATION BRIDGE ASSEMBLIES

	PART #		PART #		PART #		PART #
1	PLM-0034	14	ORB-0009	27	HDW-0048	39	HDW-0453
2	CYL-0007	15	BRG-0014	28	HDW-0298	40	HDW-0308
3	WIR-0051	16	HDW-0515	29	HDW-0150	41	CNT-0140
4	WIR-0043 (16 AWG)	17	HDW-0725	30	CNT-0042		
	WIR-0044 (16 AWG)						
	WIR-0544 (22 AWG)						
	WIR-0056 (22 AWG)						
5	STM-0596	18	ORB-0031	31	HDW-0257		
6	HDW-0347	19	HDW-0726	32	HDW-0326		
7	ORB-0030 ⁽¹⁾	20	ORB-0004	33	HDW-1102		
8	ORB-0011	21	ELE-1202	34	CNT-0041		
9	HDW-0209	22	ORB-0013 ⁽²⁾				
10	ORB-0014	23	ORB-0022	35	HDW-0917		
11	ELE-0145	24	ORB-0008	36	HDW-0917		
12	ORB-0007	25	HDW-0571	37	CNT-0033		
13	HDW-0515	26	BRG-0008	38	CNT-0045		

¹VMCs with Non-Locking Drawbar require ORB-0029

²VMCs with Non-Locking Drawbar require ORB-0012

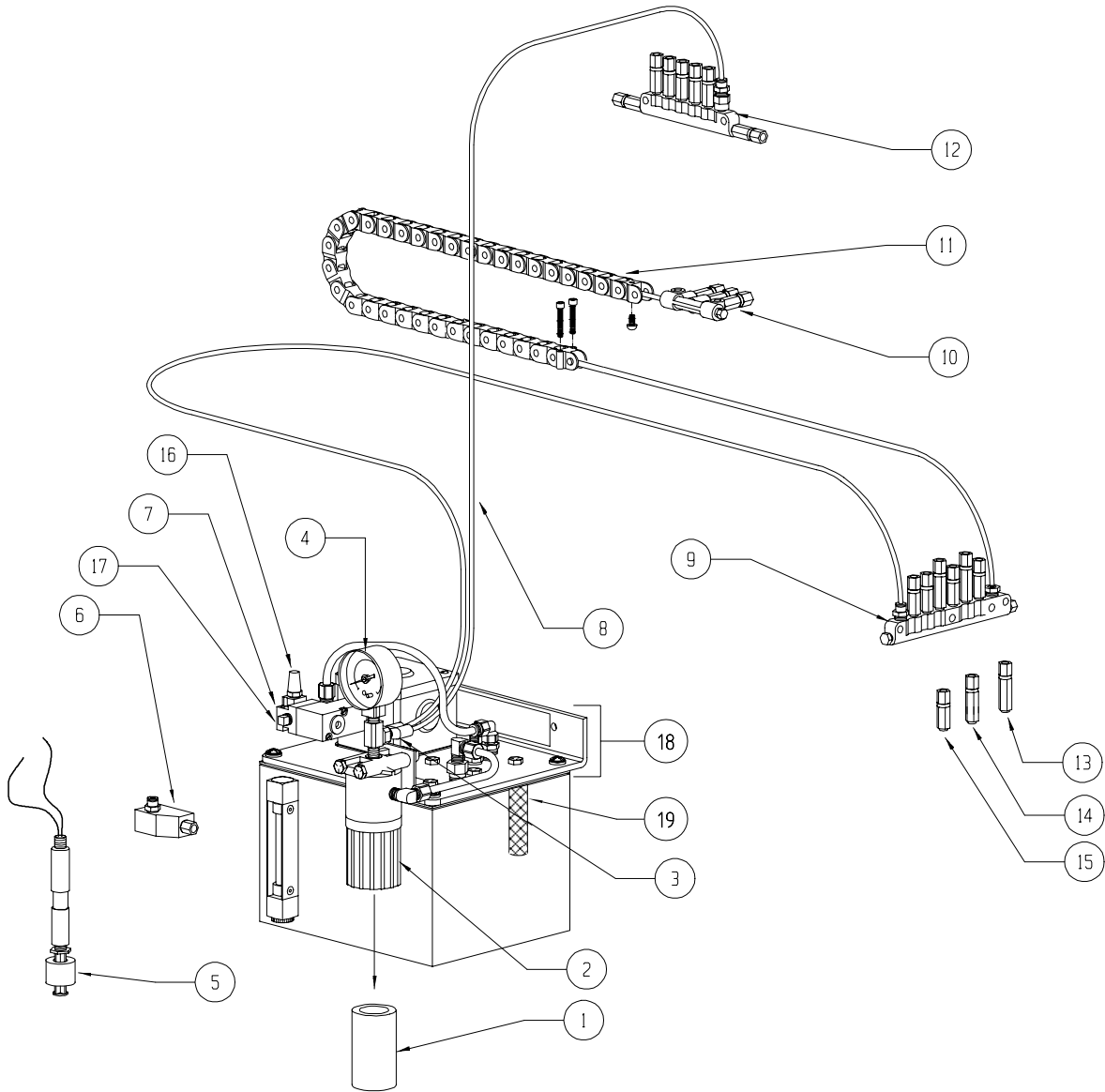
IDLER ASSEMBLY



IDLER ASSEMBLY

	PART #		PART #		PART #
1	PLM-0034	10	IDL-0004	21	BRG-0016
2	CYL-0006	11	IDL-0000	22	HDW-0412
3	ELE-0145	12	HDW-0605	23	IDL-0010
3a	ELE-1202			24	IDL-0012
4	HDW-0612			25	HDW-0579
5	IDL-0011	16	BRG-0058	26	IDL-0008
6	IDL-0006	17	IDL-0005	27	HDW-0643
7	ELE-0147	18	BRG-0017	28	IDL-0018
8	HDW-0196	19	BRG-0016	29	HDW-0277
9	BRG-0058	20	BRG-0015		

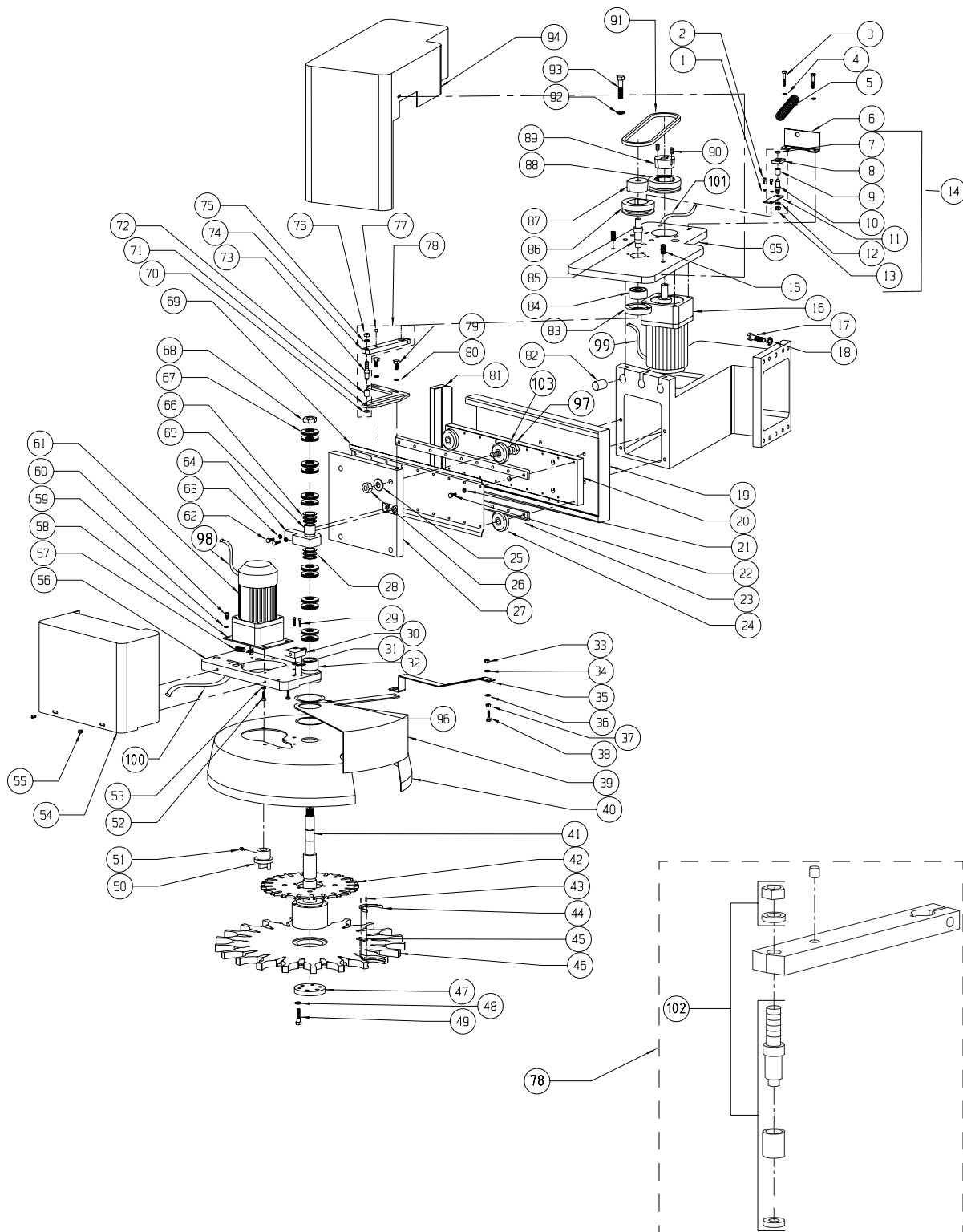
WAYLUBE PUMP ASSEMBLY



WAYLUBE PUMP ASSEMBLY

	PART #		PART #		PART #		PART #
1	LUB-0049	7	VLV-0028	13	LUB-0085	19	HDW-1039
2	LUB-0050	8	PLM-0022	14	LUB-0084		
3	PLM-0048	9	LUB-0041	15	LUB-0083		
4	REG-0018	10	LUB-0044	16	PLM-0084		
5	LUB-0036	11	CVR-0041	17	PLM-0036		
6	LUB-0051	12	LUB-0045	18	LUB-0038		

GENEVA DRIVE ATC ASSEMBLY



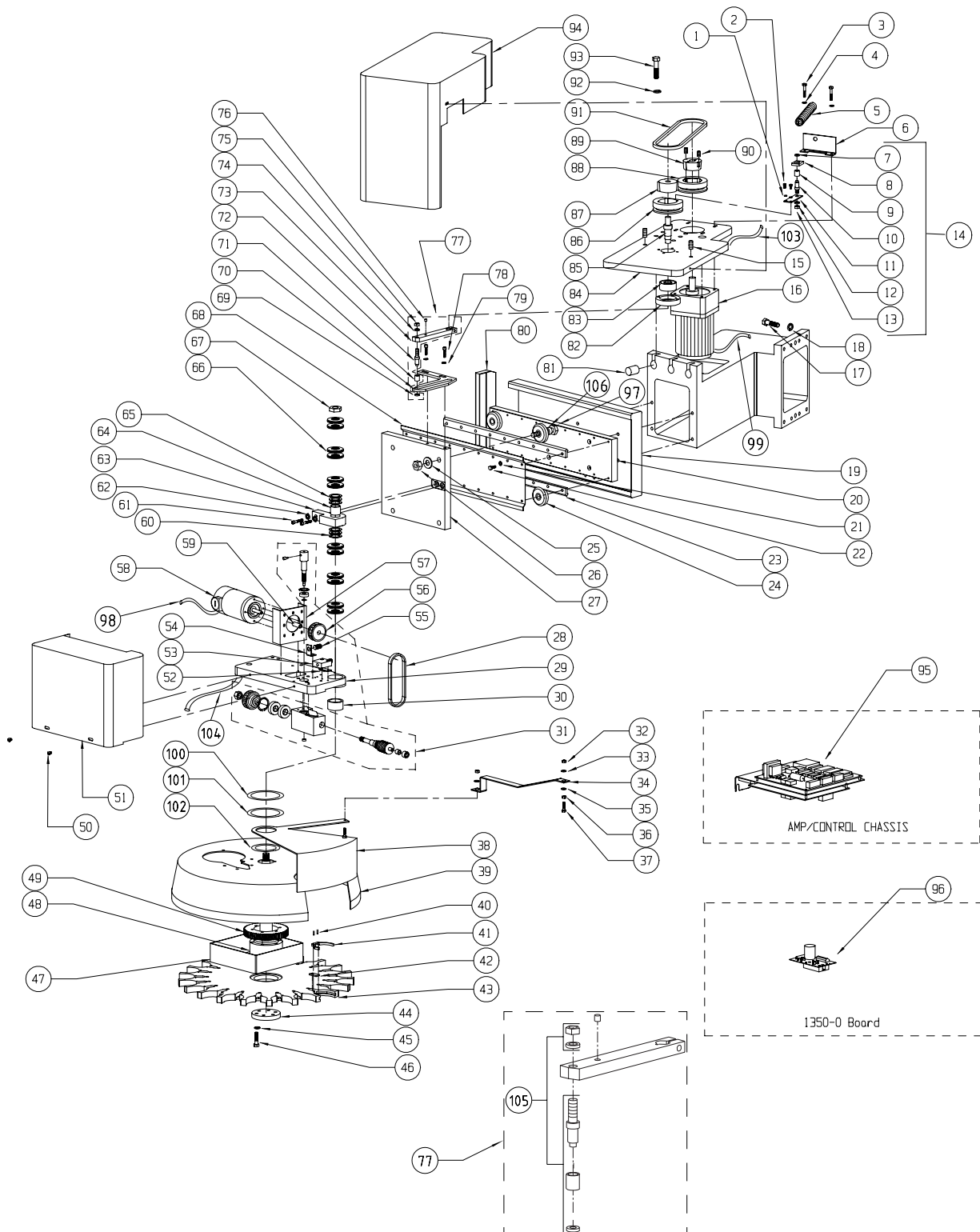
GENEVA DRIVE ATC ASSEMBLY

GENEVA DRIVE ATC ASSEMBLY

	PART #		PART #		PART #		PART #		PART #
1	HDW-0458	21	HDW-0279	41	ATC-0027	61	MTR-0134	82	ATC-0035
2	HDW-0304	22	HDW-0322	42	ATC-0025 (21)	62	HDW-0317	83	BLS-0040
3	HDW-0582	23	BRG-0034		ATC-0026 (30)	63	HDW-0281	84	BRG-0006
4	HDW-0279	24	BRG-0033	43	HDW-0328	64	*	85	ATC-0076
5	HDW-0259	25	HDW-0051	44	ATC-0028 (CAT)	65	BRG-0011	86	PUL-0029
6	STM-0291	26	HDW-0634		ATC-0029 (BT)	66	BRG-0010	87	PUL-0031
7	HDW-0443	27	*	45	ATC-0032	67	HDW-0193	88	PUL-0002
8	ATC-0077	28	BRG-0009	46	ATC-0009 (21)	68	HDW-0637	89	PUL-0003
9	BRG-0013	29	HDW-0771		ATC-0010 (21BT)	69	STM-0062	90	HDW-0400
10	ATC-0078	30	ELE-0385		ATC-0011 (30)	70	HDW-0047	91	BEL-0001
11	STM-0290	31	STM-0615		ATC-0012 (30BT)	71	ATC-0017	92	HDW-0451
12	HDW-0454	32	BRG-0012	47	ATC-0031	72	BRG-0013	93	HDW-0786
13	HDW-0640	33	HDW-0643	48	HDW-0280	73	ATC-0021	94	STM-0302
14	ATC-0013	34	HDW-0443	49	HDW-0313	74	ATC-0020	95	ATC-0059
15	ELE-1202	35	STM-0119	50	ATC-0023	75	HDW-0280	96	HDW-0357 .062
16	MTR-0133	36	HDW-0443	51	ELE-0786	76	HDW-0333		HDW-0358 .005
17	HDW-0310	37	HDW-0336	52	HDW-0583	77	ELE-0147		HDW-0359 .010
18	HDW-0451	38	HDW-0318	53	HDW-0279	78	ATC-0006	97	ATC-0033
19	STM-0061	39	STM-0033 (30)	54	STM-0292	79	HDW-0575	98	WIR-0724
20	ATC-0030		STM-0031 (21)	55	HDW-0347	80	HDW-0387	99	WIR-0723
		40	STM-0032 (30)	56	*	81	STM-0063	100	WIR-0648 ⁽¹⁾
			STM-0030 (21)	57	ELE-0145			101	WIR-0647 ⁽¹⁾
				58	ATC-0074			102	ATC-0169
				59	HDW-0279			103	ATC-0093
				60	HDW-0319 (3)			*	Sold as Assembly
					HDW-0295 (1)				ATC-0004 (21)
									ATC-0005 (30)

⁽¹⁾Quick disconnect type.

SERVO DRIVE ATC ASSEMBLY



SERVO DRIVE ATC ASSEMBLY

SERVO DRIVE ATC ASSEMBLY

	PART #		PART #		PART #		PART #		PART #
1	HDW-0458	21	HDW-0279	41	ATC-0029 (BT)	61	HDW-0317	86	PUL-0029
2	HDW-0304	22	HDW-0322		ATC-0028 (CAT)	62	HDW-0281	87	PUL-0031
3	HDW-0582	23	BRG-0034	42	ATC-0032	63	*	88	PUL-0002
4	HDW-0279	24	BRG-0033	43	ATC-0009 (21)	64	BRG-0011	89	PUL-0003
5	HDW-0259	25	HDW-0051		ATC-0010 (21BT)	65	BRG-0010	90	HDW-0400
6	STM-0291	26	HDW-0634		ATC-0011 (30)	66	HDW-0193	91	BEL-0001
7	HDW-0443	27	*		ATC- 0012 (30)	67	HDW-0637	92	HDW-0451
8	ATC-0077	28	BEL-0018	44	ATC-0031	68	STM-0062	93	HDW-0789
9	BRG-0013	29	*	45	HDW-0280	69	HDW-0047	94	STM-0302
10	ATC-0078	30	BRG-0012	46	HDW-0313	70	ATC-0017	95	PCB-0108
11	STM-0290	31	ATC-0016	47	STM-0144 (21)	71	BRG-0013	96	PCB-0173
12	HDW-0454	32	HDW-0643		ATC-0091 (30)	72	ATC-0021	97	ATC-0033
13	HDW-0640	33	HDW-0443	48	ATC-0027	73	ATC-0020	98	WIR-0724
14	ATC-0013	34	STM-0019	49	ATC-0036 (21)	74	HDW-0280	99	WIR-0723
15	ELE-1202	35	HDW-0443		ATC-0037 (30)	75	HDW-0333	100	HDW-0357 .062
16	MTR-0133	36	HDW-0336	50	HDW-0347	76	ELE-0147	101	HDW-0358 .005
17	HDW-0310	37	HDW-0318	51	STM-0292	77	ATC-0006	102	HDW-0359 .010
18	HDW-0451	38	STM-0033 (30)	52	STM-0615	78	HDW-0575	103	WIR-0647
19	STM-0061		STM-0031 (21)	53	ELE-0385	79	HDW-0387	104	WIR-0649
20	ATC-0030	39	STM-0032 (30)	54	STM-0147	80	STM-0063	105	ATC-0169
			STM-0030 (21)	55	ELE-0145	81	ATC-0035	106	ATC-0093
		40	HDW-0328	56	PUL-0008	82	BLS-0040		
				57	ATC-0088	83	BRG-0006		
				58	MTR-0144	84	ATC-0058 (21)	*	Sold as Assembly
				59	OBSOLETE		ATC-0059 (30)		ATC-0056 (21)
				60	BRG-0009	85	ATC-0076		ATC-0055 (30)

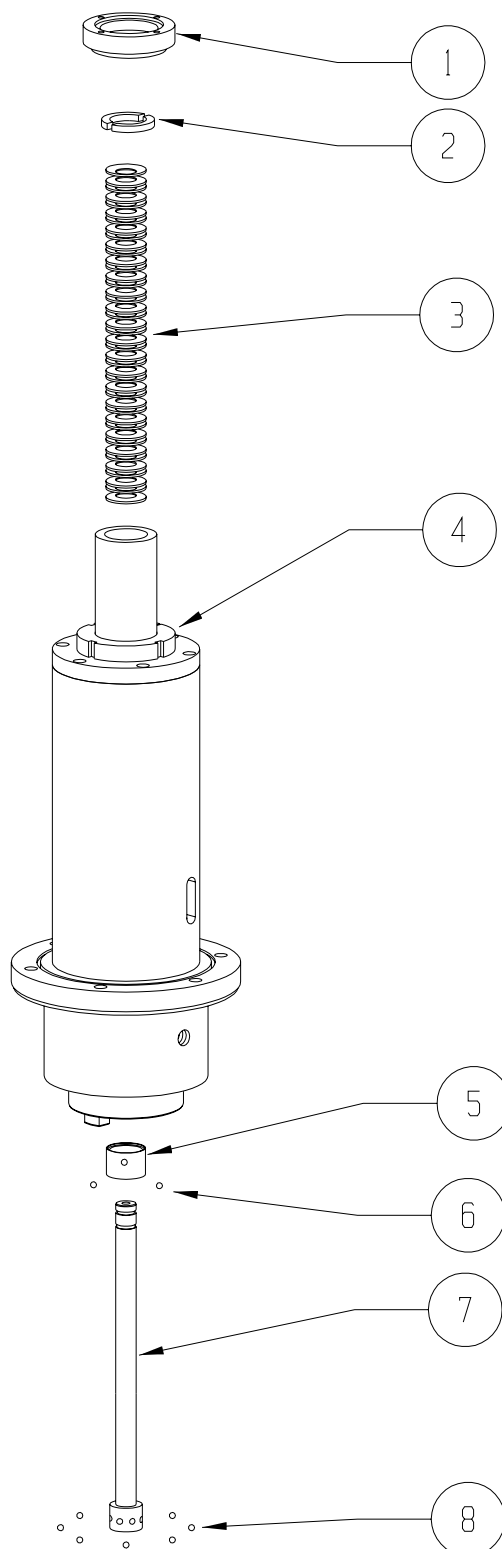
7500 RPM SPINDLE ASSEMBLY

7500 RPM SPINDLE ASSEMBLY

	PART #
1	SPN-0079
2	DRB-0019
3	HDW-0195
4	SPN-0084
5	DRB-0004
6	BRG-0005
7	DRB-0028 ⁽¹⁾
8	BRG-0005
ASSY SPN-0037 ⁽²⁾	

¹Not sold individually. Sold as assembly DRB-0030 (includes DRB-0028 and SPN-0079)

²Assembly includes all parts listed on this page plus PUL-0025



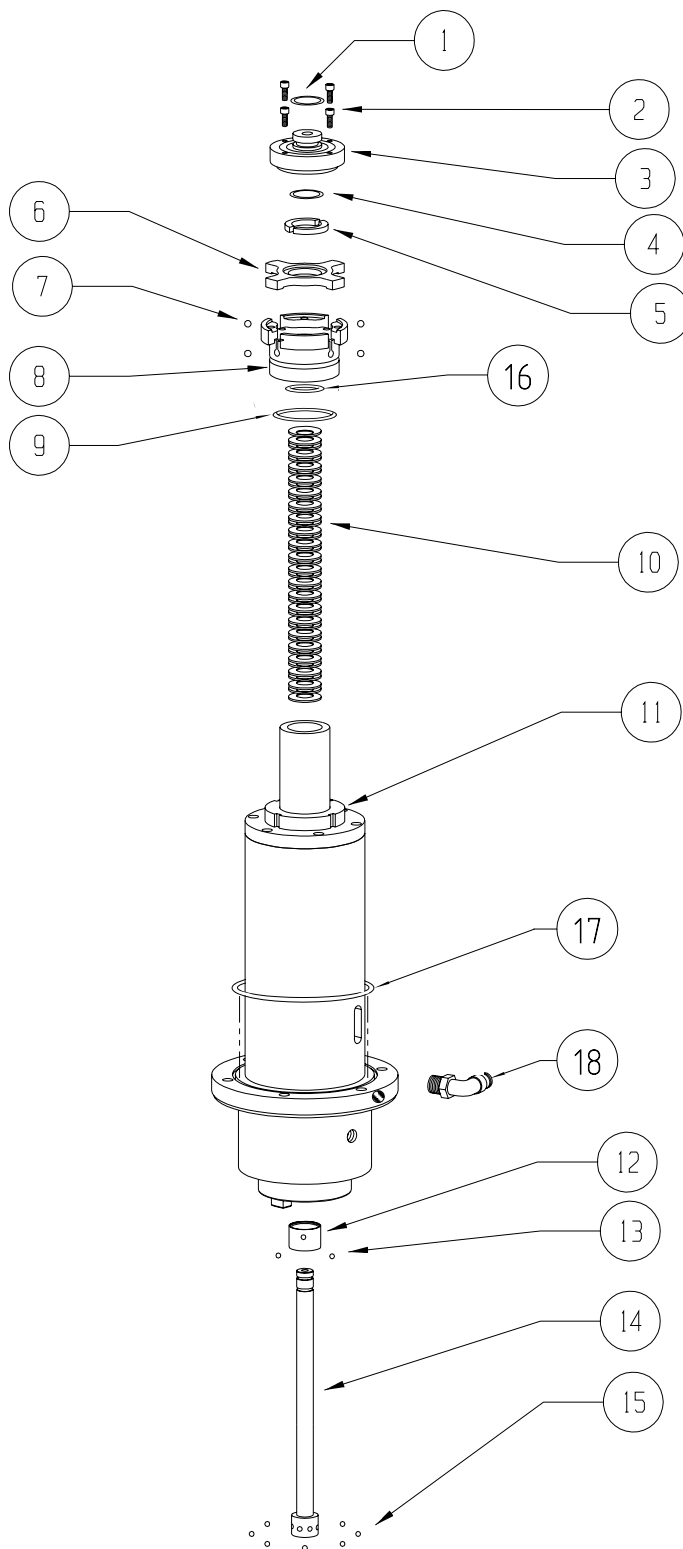
10K RPM SPINDLE ASSEMBLY

10,000 RPM SPINDLE ASSEMBLY

	PART #
1	HDW-0177
2	HDW-0307
3	DRB-0015
4	HDW-0180
5	DRB-0019
6	DRB-0014
7	BRG-0004
8	DRB-0016
9	HDW-0158
10	HDW-0195
11	SPN-0084
12	DRB-0004
13	BRG-0005
14	DRB-0026 ⁽¹⁾
15	BRG-0005
16	HDW-0155
17	HDW-0181
18	PLM-0034
ASSY SPN-0007 ⁽²⁾	

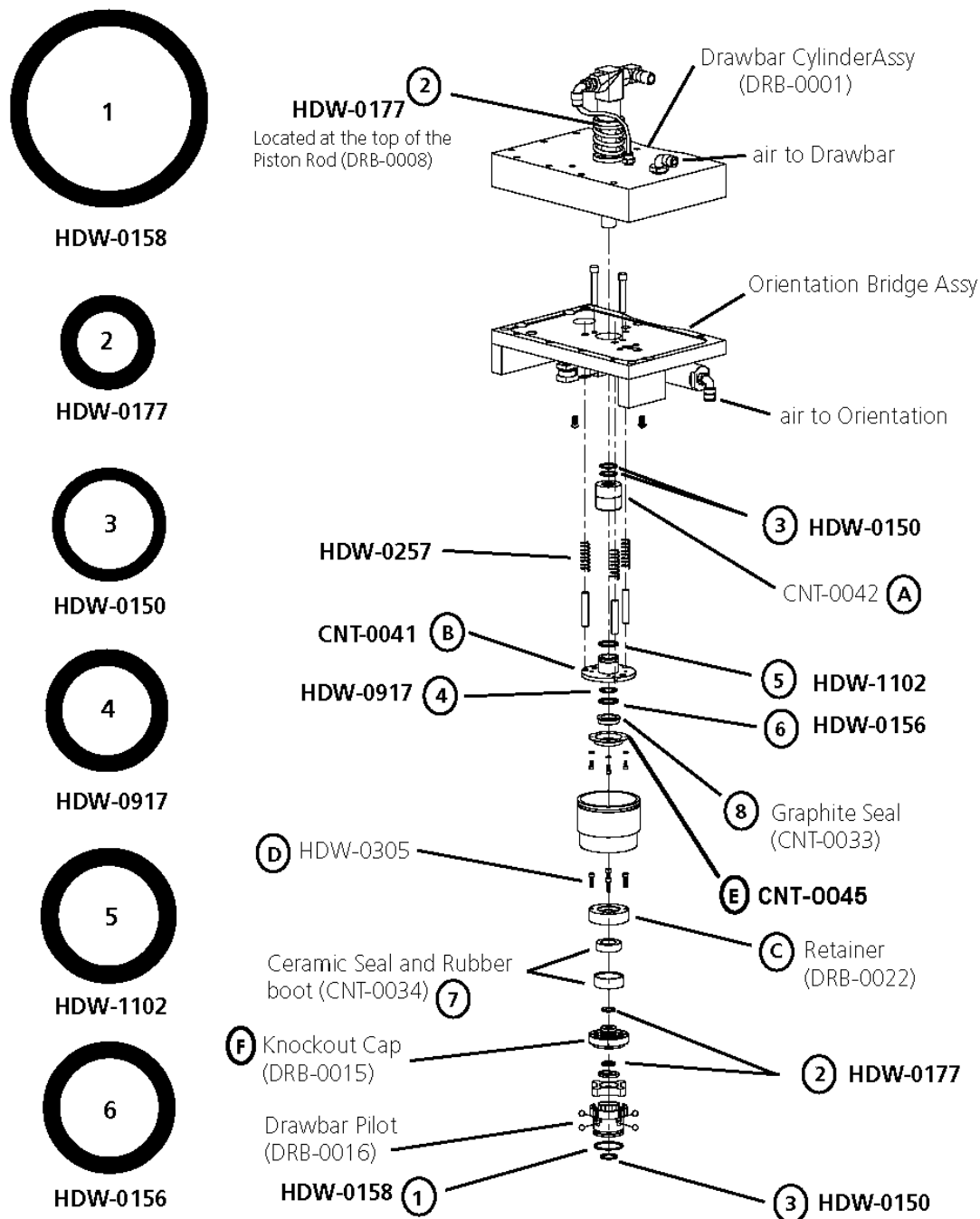
¹Not sold separately. Sold with assembly DRB-0003 (includes pieces 1-9, 14 & 15).

²Assembly includes all parts listed on this page plus PUL-0020.



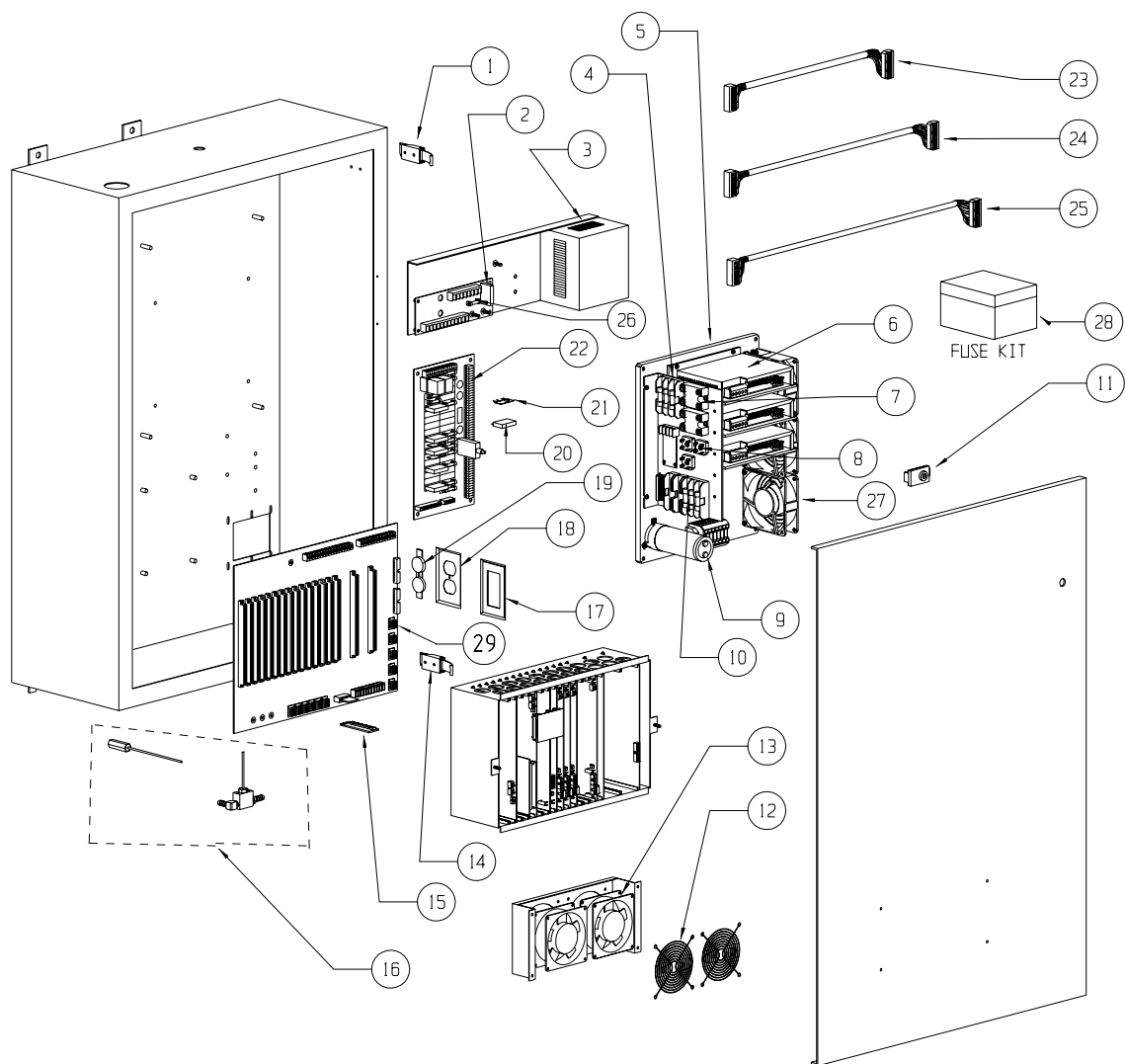
COOLANT THROUGH SPINDLE

CNT-0015, Coolant-thru Seal Conversion Kit
 CNT-0150, Seal Repair Kit



CNT-0150 O-RINGS AND SEALS ONLY (1-8)
 CNT-0015 FOR CONVERTING OLDER MODELS (1-8
 AND A-F)

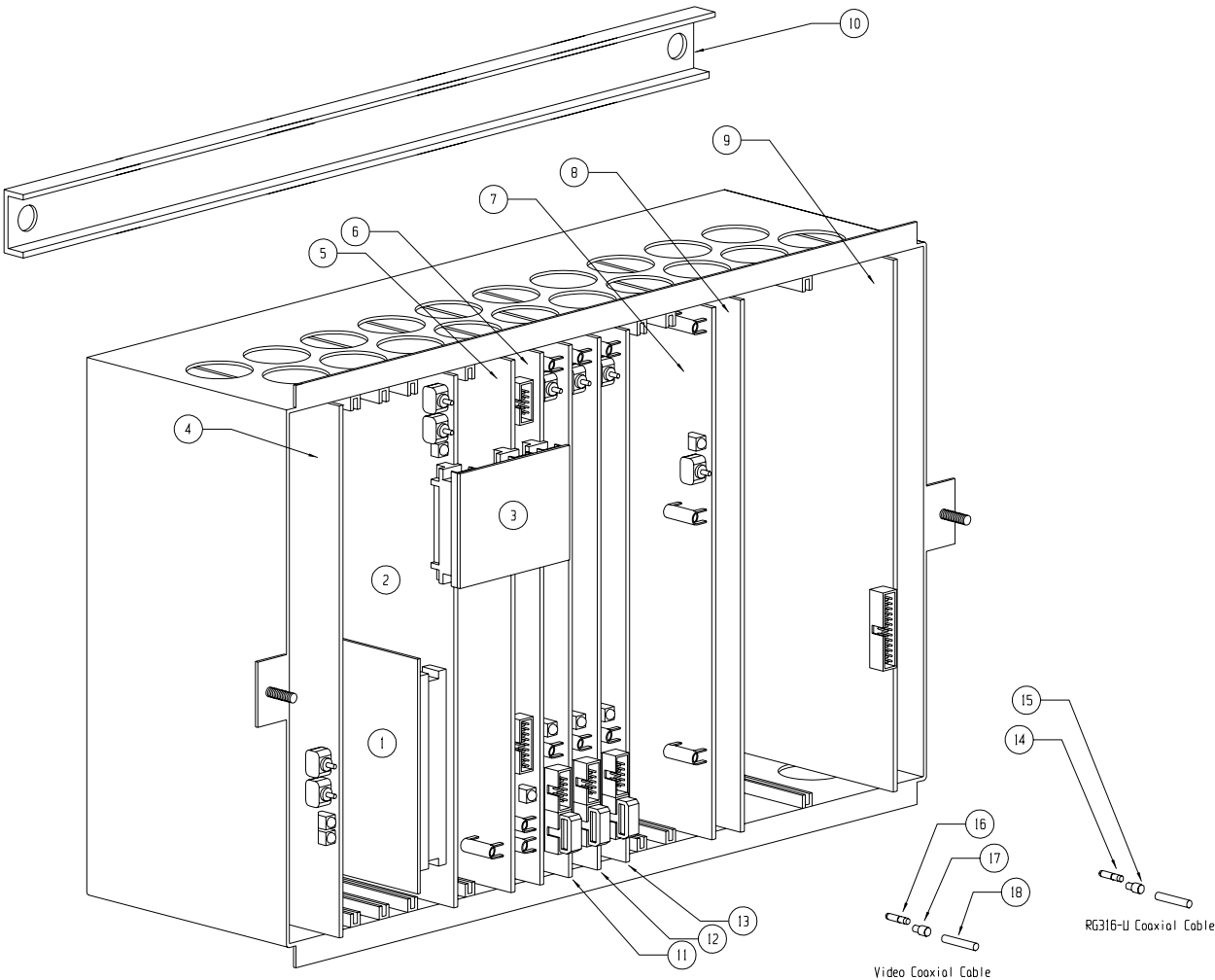
CNC CABINET ASSEMBLY



CNC CABINET ASSEMBLY

	PART #		PART #		PART #		PART #
1	HDW-0220	8	ELE-0828	15	PCB-0010	22	PCB-0194
2	ELE-0071	9	AMP-0036	16	CNT-0022	23	WIR-0161
3	ELE-0961	10	ELE-0840	17	WIR-0120	24	WIR-0163
4	ELE-0837	11	HDW-0221	18	WIR-0120	25	WIR-0174
5	AMP-0005 (GTK)	12	HDW-0850	19	WIR-0121	26	ELE-0046
	AMP-0012 (AMC)	13	ELE-0123	20	ELE-0070	27	ELE-0123
6	AMP-0006 (GTK)	14	HDW-0217	21	ELE-0101	28	ELE-0106
	AMP-0014 (AMC)					29	PCB-0009
7	ELE-0074						

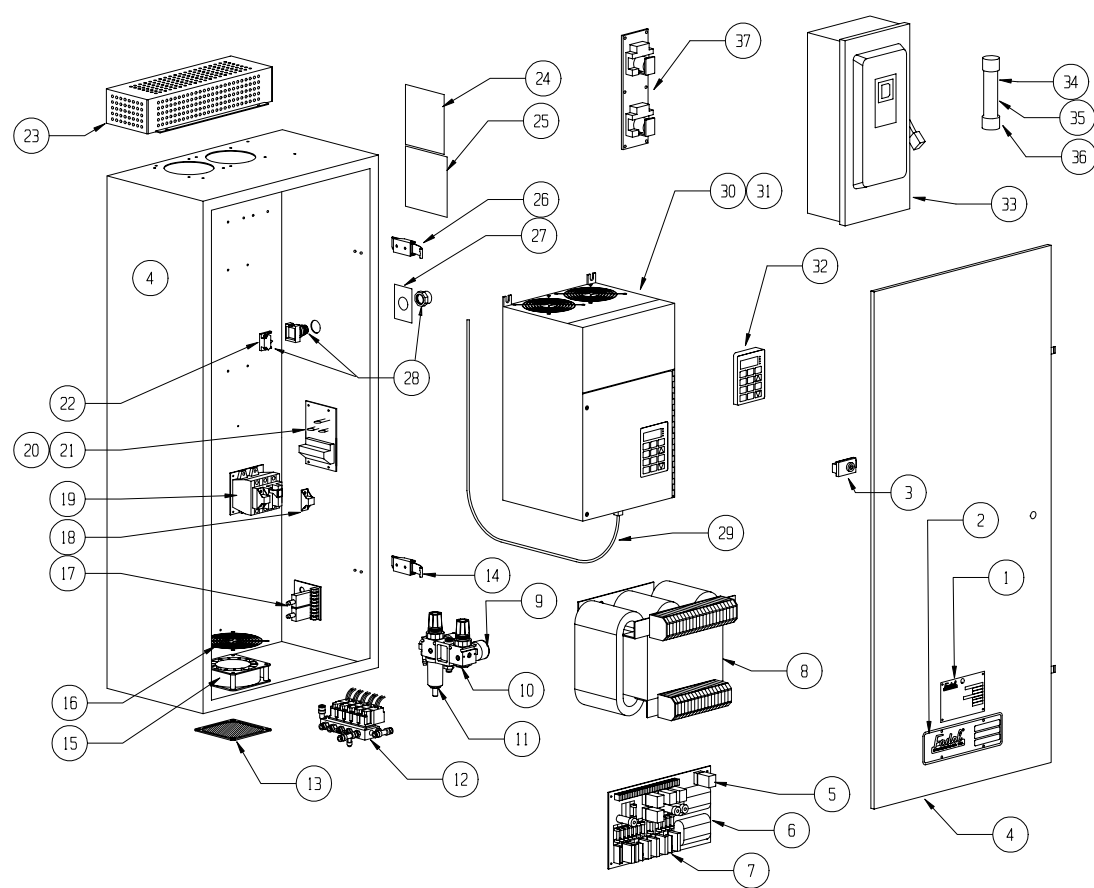
CARD CAGE ASSEMBLY



	PART #		PART #
1	PCB-0094	10	STM-0029
2	PCB-0030	11	PCB-0217
3	PCB-0189	12	PCB-0217
4	PCB-0209	13	PCB-0217
5	PCB-0032 (88HS)	14	WIR-0040
	PCB-0033 (32MP)	15	WIR-0041
6	PCB-0206	16	WIR-0038
7	PCB-0141	17	WIR-0039
8	PCB-0000	18	WIR-0086
9	PCB-0009		

SLOT	PART #	BOARD #	SLOT	PART #	BOARD #
1	PCB-0209	1550-2B	10	PCB-0217	1010-6
2			11	PCB-0217	1010-6
3			12		
4	PCB-0189	1730-5	13		
5	PCB-0030	1400-5	14	PCB-0217	1010-6
6			15	PCB-0000	1020
7	PCB-0032	1420-4	16	PCB-0008	1050-3
8	PCB-0206	1030-1	17	PCB-0005	1040
9	PCB-0217	1010-6			

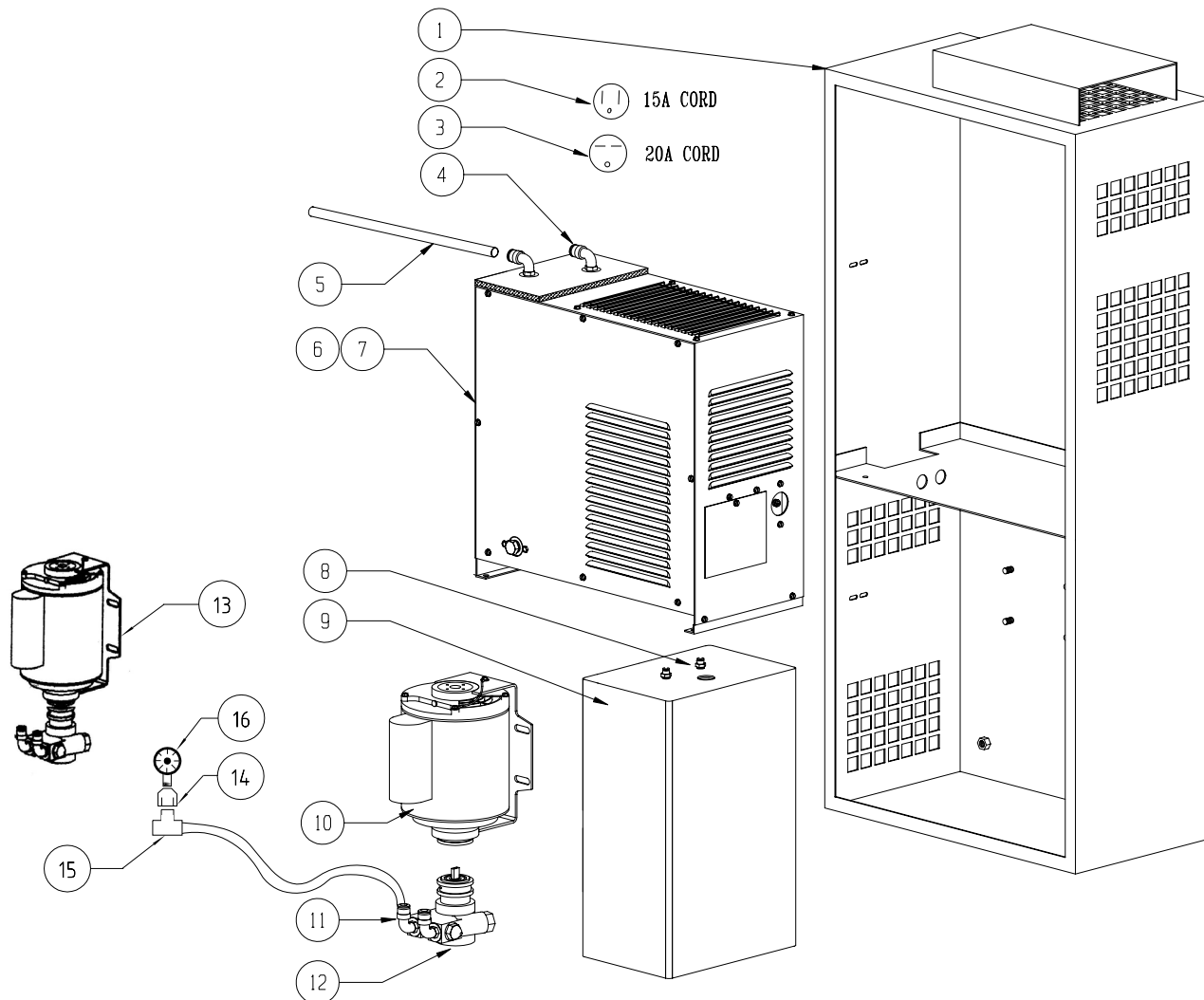
POWER JUNCTION CABINET ASSEMBLY



POWER JUNCTION CABINET ASSEMBLY 7,500/10,000 RPM

	PART #		PART #		PART #		PART #
1	LBL-0029	11	REG-0008	21	PCB-0146 (480V)	31	INV-0041
2	LBL-0106	12	VLV-0055 (7.5K)	22	ELE-0093		
			VLV-0054 (10K)			32	INV-0017
3	HDW-0221	13	HDW-0849	23	INV-0001	33	ELE-0139 (60AMP)
4	STM-0051	14	HDW-0216	24	LBL-0037		ELE-0141 (30AMP)
5	ELE-0072	15	ELE-0123	25	LBL-0040	34	ELE-0063 (45A 240V)
6	PCB-0015	16	HDW-0850	26	HDW-0219	35	ELE-0062 (30A 380V)
7	ELE-0070	17	N/A VMC 15/15XT	27	LBL-0038	36	ELE-0060 (20A 480V)
8	ELE-0018	18	ELE-0136	28	ELE-0110	37	WIR-0073
	ELE-0019						
9	REG-0005	19	ELE-0132	29	WIR-0166		
10	REG-0009	20	PCB-0145 (240V)	30	INV-0045 (7.5K)		

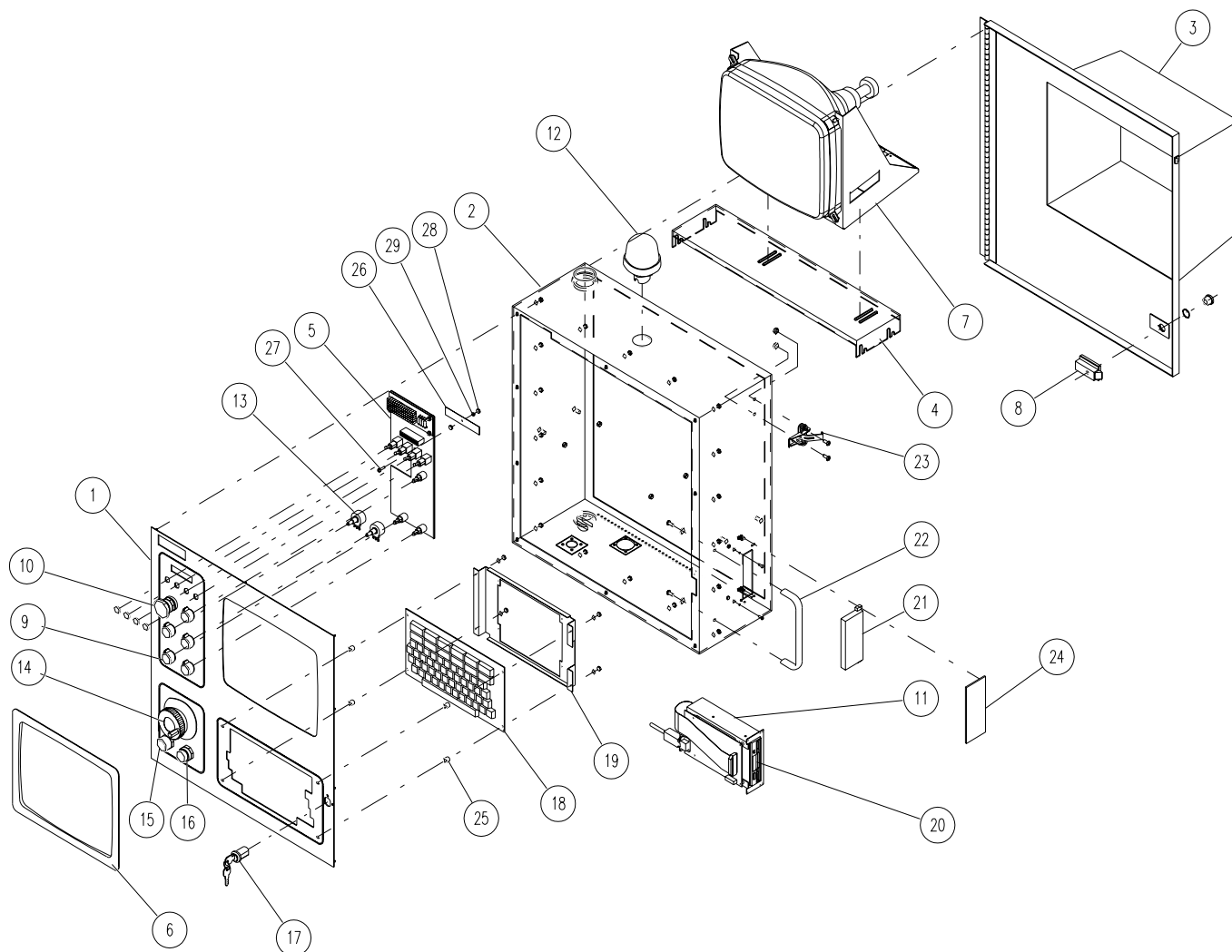
CHILLER CABINET ASSEMBLY



CHILLER CABINET ASSEMBLY

	PART #		PART #
1	STM-0125	9	CNT-0047
2	WIR-0433	10	PMP-0029
3	WIR-0434	11	PLM-0042
4	PLM-0042	12	PMP-0000
5	PLM-0024	13	PMP-0034
6	CNT-0035 (15A)	14	PMP-0199
7	CNT-0144 (20A)	15	PLM-0166
8	PLM-0210	16	REG-0017

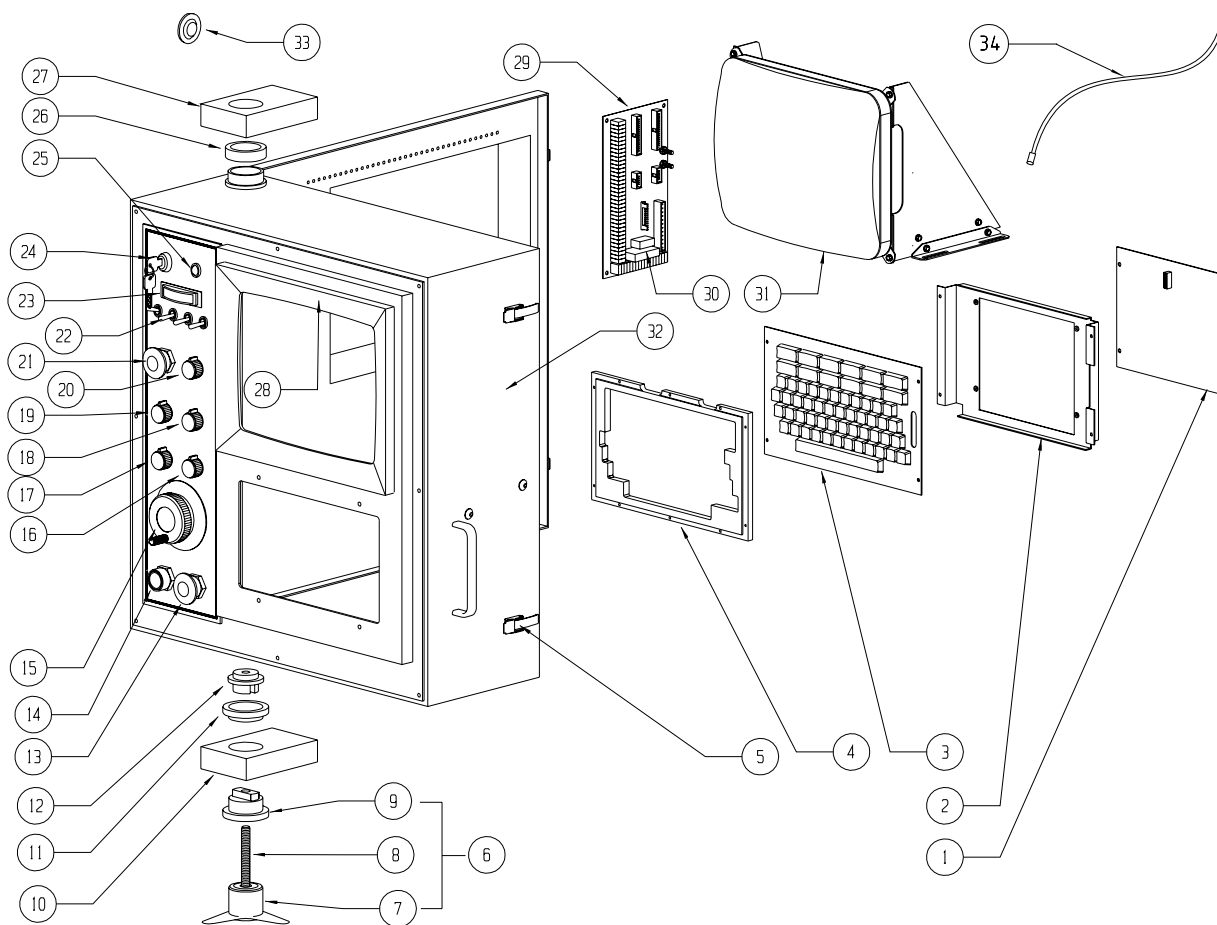
MP PENDANT ASSEMBLY



MP PENDANT ASSEMBLY

	PART #		PART #		PART #		PART #
1	CTR-0134		ELE-0888	15	ELE-0093	24	STM-0547
2	STM-0945 (2 of 4)		ELE-0889	16	ELE-0091	25	HDW-1083
3	STM-0945 (3 of 4)	8	HDW-0221	17	ELE-0096	26	ELE-1184
4	STM-0951	9	HDW-0621	18	ELE-0083	27	HDW-1082
5	PCB-0200	10	ELE-0673	19	STM-0128	28	HDW-1081
6	CTR-0118	11	STM-0470	20	ELE-0913	29	HDW-0456
	CTR-0136	12	ELE-0969	21	CTR-0014		
	CTR-0135	13	ELE-0380	22	HDW-0182		
7	ELE-1072	14	MPG-0020	23	HDW-0925		

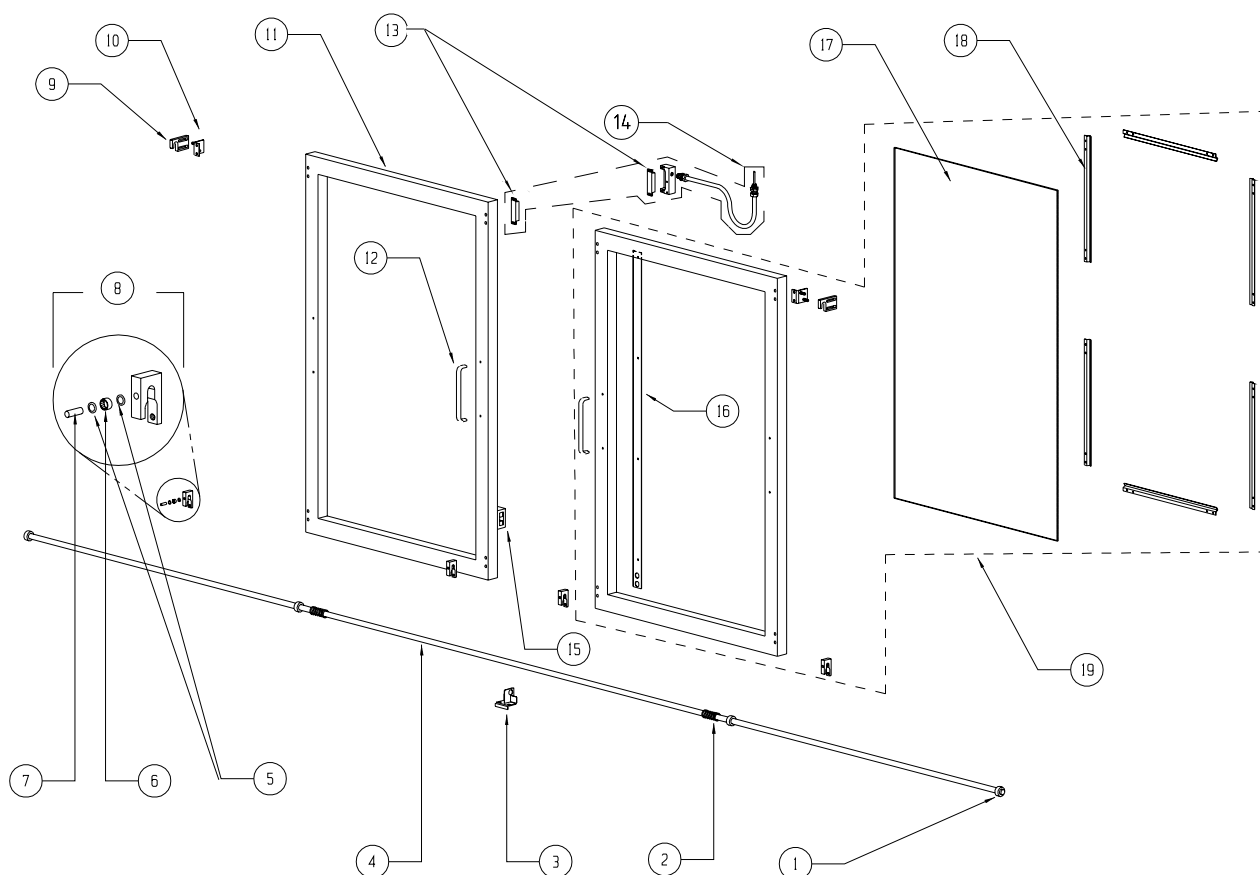
88HS PENDANT ASSEMBLY



88HS PENDANT ASSEMBLY

	PART #		PART #		PART #		PART #
1	PCB-0012	10	CTR-0009	19	ELE-0067	28	HDW-0847
2	STM-0128	11	BRG-0077	20	ELE-0078	29	PCB-0019
3	ELE-0083	12	CTR-0007	21	ELE-0112	30	ELE-0070
4	CTR-0009	13	ELE-0111	22	ELE-0095	31	ELE-0189
5	HDW-0216	14	ELE-0110	23	ELE-0108	32	CTR-0021
6	CTR-0022	15	MPG-0007	24	ELE-0096	33	HDW-0185
7	HDW-0675		MPG-0018	25	ELE-0090	34	WIR-0086
8	CTR-0018	16	ELE-0078	26	HDW-0724		
9	CTR-0008	17	ELE-0081	27	CTR-0006		
		18	ELE-0068				

FRONT DOOR ASSEMBLY



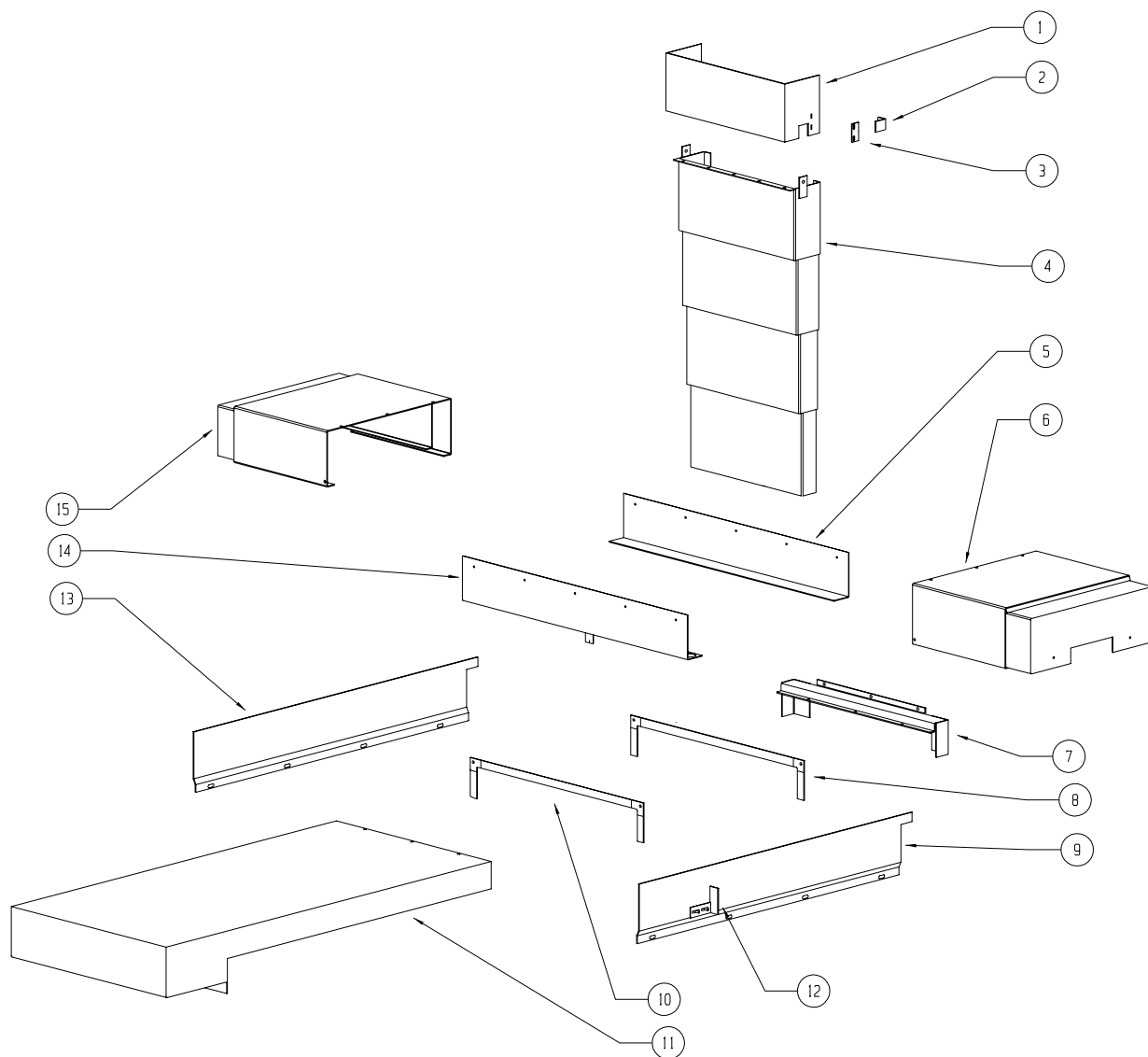
FRONT DOOR ASSEMBLY

	PART #		PART #		PART #
1	HDW-0215	8	DOR-0016	15	DOR-0035
2	HDW-0264	9	DOR-0001	16	STM-0083
3	DOR-0019	10	DOR-0000	17	DOR-0006
4	DOR-0043	11	DOR-0002	18	STM-0084
	DOR-0054 (XT)				
5	HDW-0149	12	HDW-0182	19	DOR-0027
6	BRG-0014	13	ELE-0810 ⁽¹⁾		
7	HDW-0327	14	WIR-0069 ⁽²⁾		

¹Set of two sensors

²Includes set of two sensors and one block cable

WAY COVER ASSEMBLY

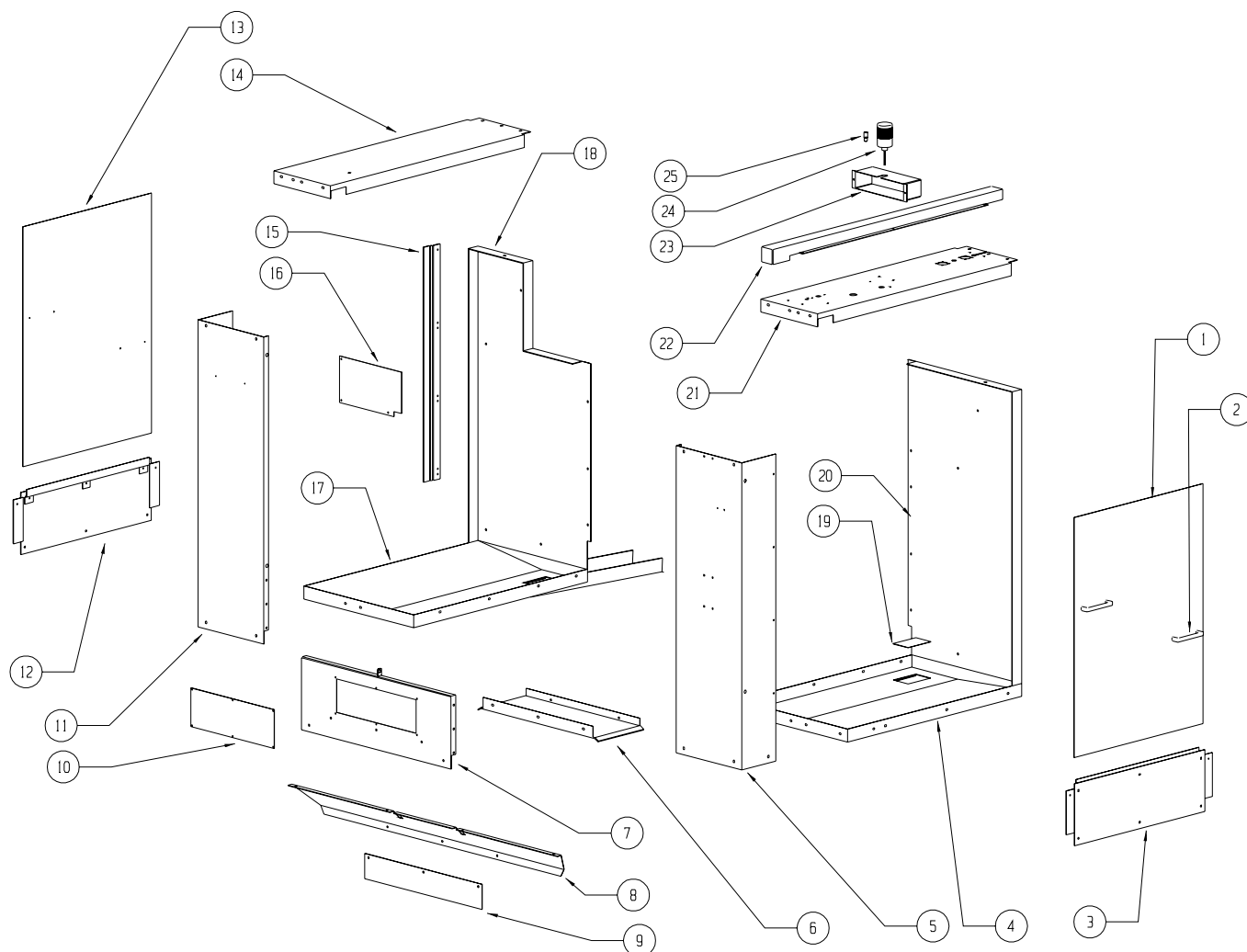


WAY COVER ASSEMBLY

	PART#		PART#		PART#		PART#
1	STM-0225	5	STM-0227	9	CVR-0085	14	STM-0468
2	STM-0048		STM-0670 (XT)	10	CVR-0091 ⁽¹⁾		STM-0671 (XT)
3	STM-0044	6	CVR-0016	11	CVR-0058	15	CVR-0016
4	CVR-0057 (20")		CVR-0092 (XT)	12	STM-0224		CVR-0092 (XT)
	CVR-0061 (28")	7	CVR-0084	13	CVR-0086		
		8	CVR-0091 ⁽¹⁾				

¹CVR-0091 consists of an entire assembly for one side which includes: 1 long wiper HDW-0905, 2 short wipers HDW-0906, 2 clamps HDW-0628 and 2 screws HDW-0347.

15 SHEETMETAL HOUSING



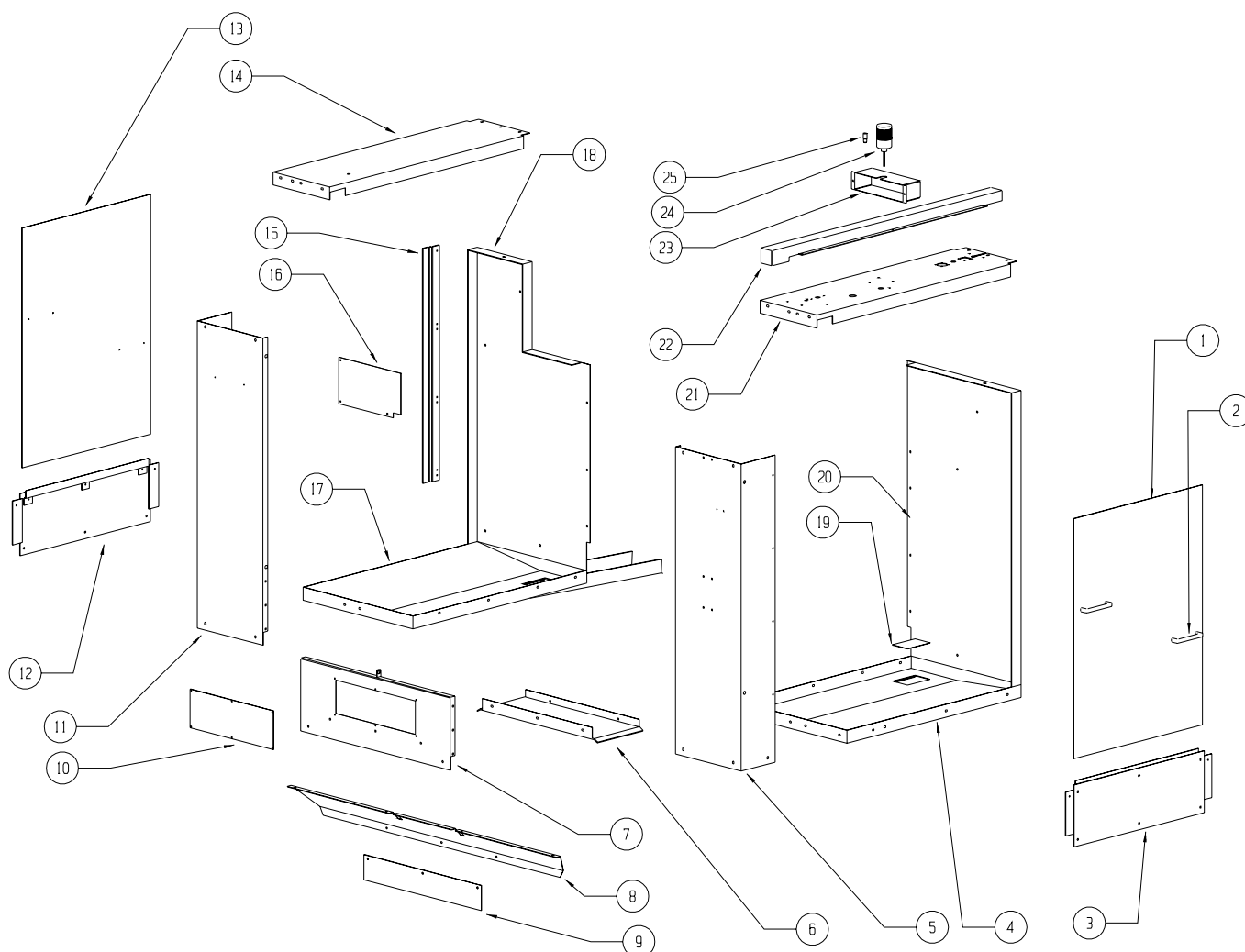
VMC 15 SHEETMETAL HOUSING

	PART #		PART #		PART #
1	STM-0241	10	STM-0082	19	STM-0110
2	HDW-0182	11	STM-0382 (STM-0349 XT)	20	STM-0328 (STM-0332 XT)
3	STM-0296 ⁽¹⁾	12	STM-0296 ⁽¹⁾	21	STM-0257 (STM-0269 XT)
4	STM-0327 (STM-0331 XT)	13	STM-0241	22	STM-0085
5	STM-0383 (STM-0350 XT)	14	STM-0258 (STM-0059 XT)	23	STM-0088
6	STM-0354	15	STM-0244	24	ELE-0121
7	STM-0081	16	STM-0282 ⁽²⁾	25	ELE-0122
8	STM-0527	17	STM-0325 (STM-0029 XT)		
9	STM-0228	18	STM-0577 (STM-0330 XT)		

1 Assembly Includes:
Rail: STM-0295
Panel: STM-0240

2 For extended column
models only.

15XT SHEETMETAL HOUSING



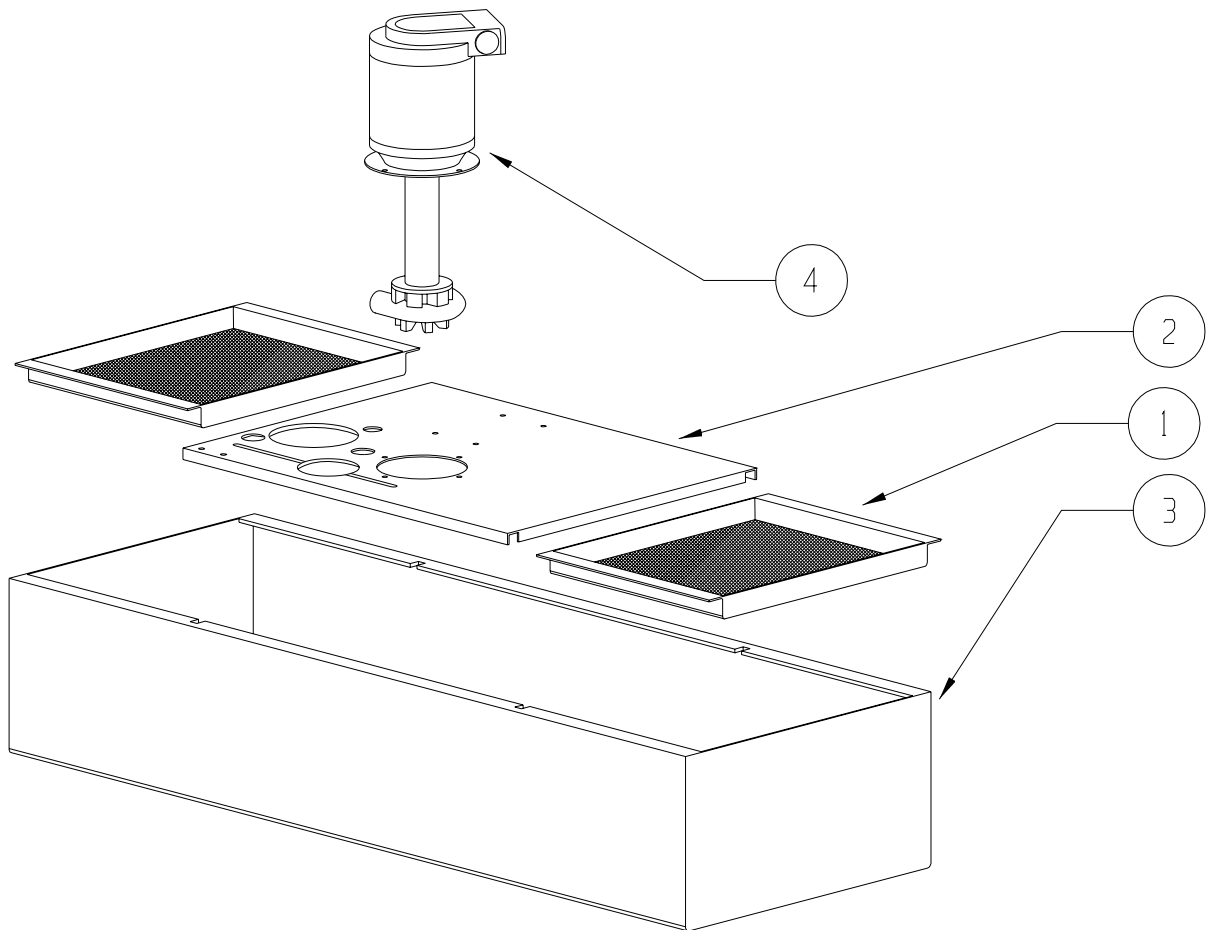
VMC 15XT SHEETMETAL HOUSING

	PART #		PART #		PART #
1	STM-0241	10	STM-0082	19	STM-0110
2	HDW-0182	11	STM-0349	20	STM-0332
3	STM-0296 ⁽¹⁾	12	STM-0296 ⁽¹⁾	21	STM-0269
4	STM-0331	13	STM-0241	22	STM-0085
5	STM-0350	14	STM-0259	23	STM-0088
6	STM-0354	15	STM-0244	24	ELE-0121
7	STM-0081	16	STM-0282 ⁽²⁾	25	ELE-0122
8	STM-0527	17	STM-0329	26	WIR-0114
9	STM-0228	18	STM-0330	27	ELE-0176

1 Assembly Includes:
Rail: STM-0295
Panel: STM-0240

2 For extended column
models only.

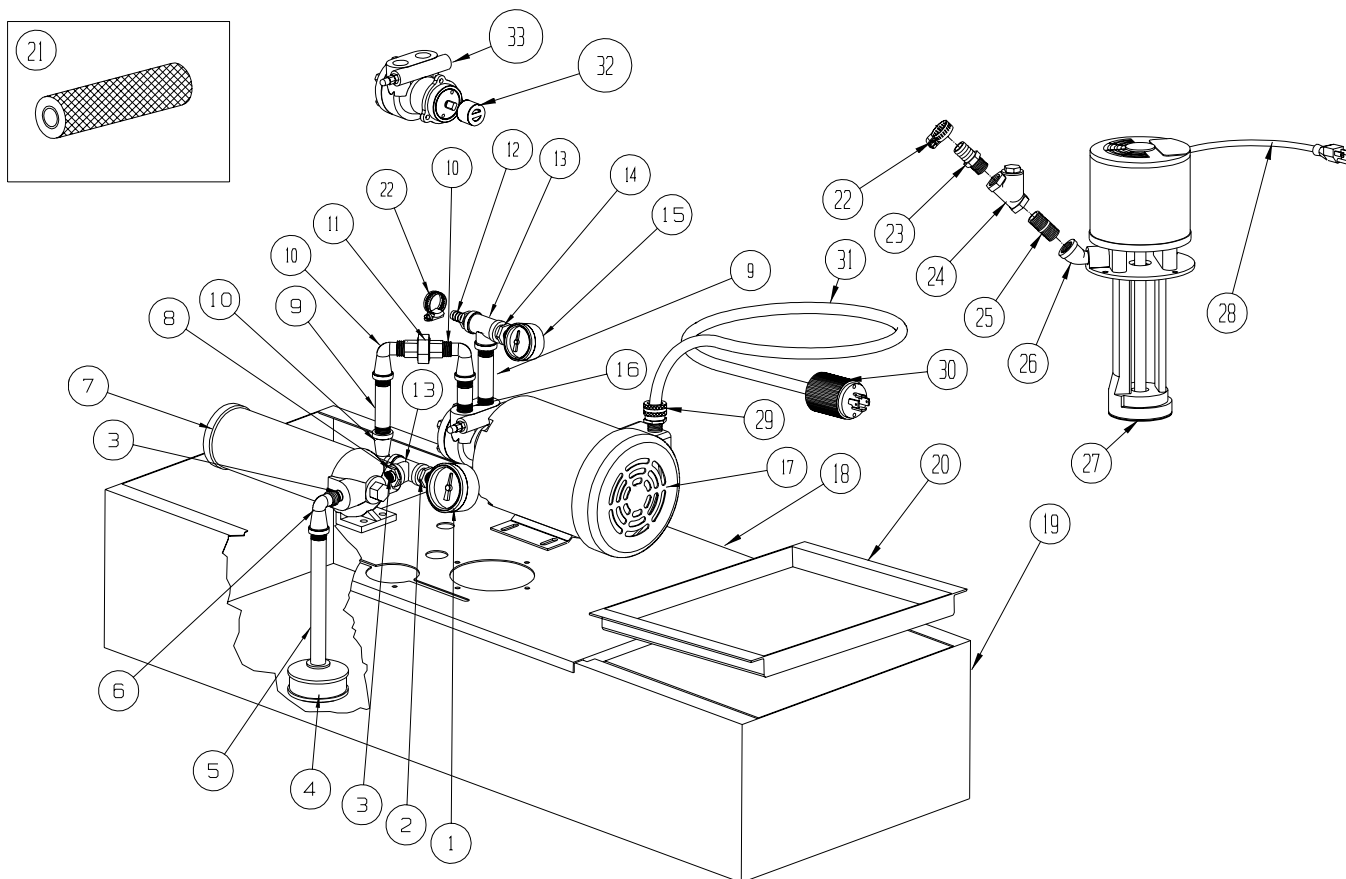
7500 RPM COOLANT TANK



7500 RPM COOLANT TANK

	PART #
1	STM-0116
2	STM-0594
3	STM-0287
4	PMP-0017

7500 RPM COOLANT THROUGH TANK

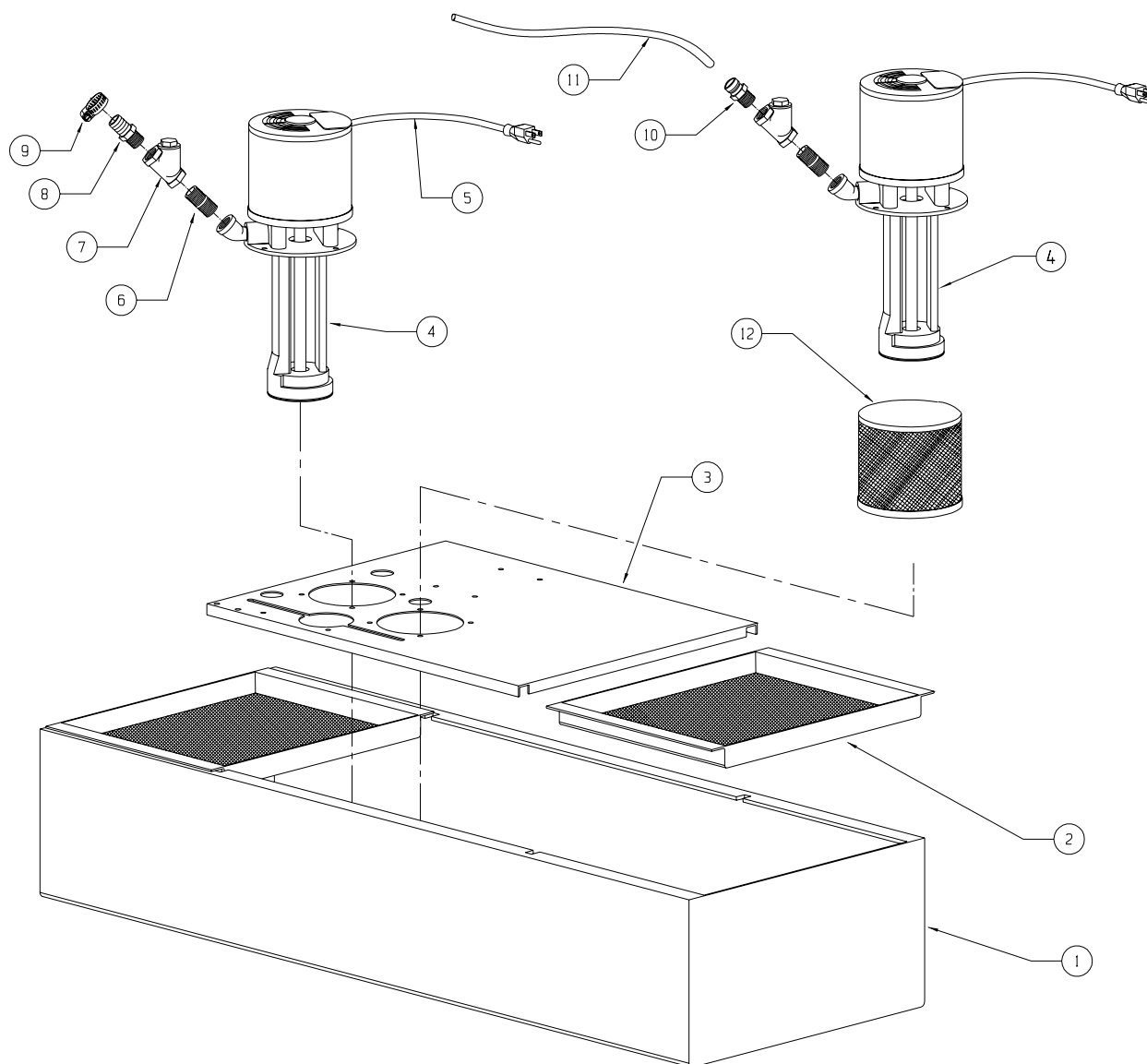


7500 RPM COOLANT THROUGH TANK

	PART #		PART #		PART #		PART #
1	REG-0034	11	PLM-0212	21	CNT-0029 ⁽¹⁾	31	WIR-0536
2	PLM-0216	12	PLM-0104	22	HDW-0252	32	PMP-0019
3	PLM-0117	13	PLM-0089	23	PLM-0067	33	PMP-0007
4	CNT-0025	14	PLM-0217	24	VLV-0018		
5	PLM-0213	15	REG-0018	25	PLM-0092		
6	PLM-0100	16	PLM-0060	26	PLM-0099		
7	CNT-0027 ⁽¹⁾	17	PMP-0008	27	PMP-0017		
8	HDW-0391	18	STM-0594	28	WIR-0096		
9	PLM-0061	19	STM-0287	29	WIR-0517		
10	PLM-0215	20	STM-0116	30	WIR-0535		

¹Filter (CNT-0029) fits inside filter housing (CNT-0027).

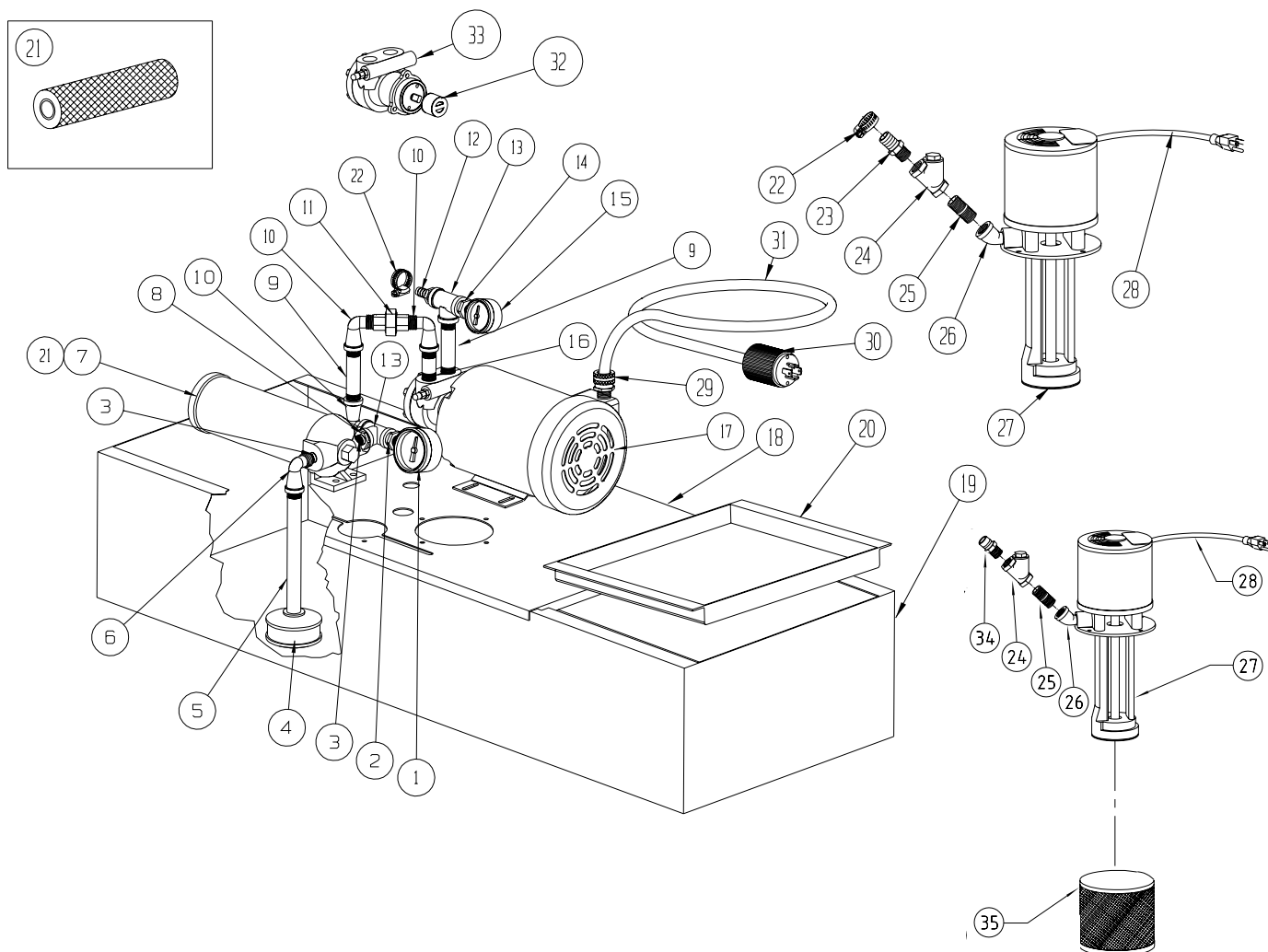
10K RPM COOLANT TANK



10,000 RPM COOLANT TANK

	PART #		PART #		PART #
1	STM-0287	5	WIR-0096	9	HDW-0252
2	STM-0116	6	PLM-0092	10	PLM-0043
3	STM-0594	7	VLV-0018	11	PLM-0023
4	PMP-0017	8	PLM-0067	12	CNT-0026

10K RPM COOLANT THROUGH TANK



10,000 RPM COOLANT THROUGH TANK ASSEMBLY

	PART #		PART #		PART #		PART #		PART #
1	REG-0034	9	PLM-0061	17	PMP-0008	25	PLM-0092	33	PMP-0007
2	PLM-0216	10	PLM-0215	18	STM-0594	26	PLM-0099	34	PLM-0043
3	STM-0594	11	PLM-0212	19	STM-0287	27	PMP-0017	35	CNT-0026
4	CNT-0025	12	PLM-0104	20	STM-0116	28	WIR-0096		
5	PLM-0213	13	PLM-0089	21	CNT-0029 ⁽¹⁾	29	WIR-0517		
6	PLM-0100	14	PLM-0217	22	HDW-0252	30	WIR-0535		
7	CNT-0027 ⁽¹⁾	15	REG-0018	23	PLM-0067	31	WIR-0536		
8	HDW-0391	16	PLM-0060	24	VLV-0018	32	PMP-0019		

¹Filter (CNT-0029) fits inside filter housing (CNT-0027).