
Table of Contents

SECTION 1 1

Electrical / CE interlocks 1

 Wrg_1002P_sht_1of6_vmc_electrical 2

 Wrg_1002M_sht_2of6_vmc_electrical 3

 Wrg_1002J_sht_3of6_vmc_electrical 4

 Wrg_1002J_sht_4of6_vmc_electrical 5

 Wrg_1002K_sht_5of6_vmc_electrical 6

 Wrg_1002C_sht_6of6_vmc_electrical 7

 WRG_1002T_sht_1of6_vmc_electrical 8

 WRG_1002T_sht_2of6_vmc_electrical_Note and Option 9

 WRG_1002T_sht_4of6_vmc_electrical_Spindle Drive Connections 10

 WRG_1002T_sht_5of6_vmc_electrical_Pallet Changer 11

 WRG_1002T_sht_6of6_vmc_electrical_Dual Arm and Auger 12

 WRG_0030C_vmc_ac_brushless_power 13

 Wrg_0058B_vmc_ac_brushless_control 14

 Wrg_0059B_vmc_ac_brushless_pendant 15

 Wrg_0064B_vmc_ac_brushless_connectors 16

 Wrg_0065B_vmc_ac_brushless_options 17

 Wrg_0696C_ce_door_interlock_wiring_diagram_ac_brushless_sheet_1of3 18

 Wrg_0696C_ce_door_interlock_wiring_diagram_dc_machine_sheet_2of3 19

 Wrg_0696B_ce_door_interlock_wiring_diagram_4th_5th_axis_sheet_3of3 20

 Wrg_0041F_ce_door_lock_2030-0A_wiring_diagram_1of3 21

 Wrg_0041F_ce_door_lock_2030-0A_wiring_diagram_2of3 22

 WRG_0040C_coolant_pump 23

SECTION 2 25

Spindle 25

 WRG_0023E_wye_delta_contactors 26

 Wrg_0024A_spindle_motor_connection 27

 Wrg_0026B_1980_0_15k_air_oil 28

 WRG_0043A_encoder_cable_E5D 29

 WRG_0046C_Tool_IO_switch_on_spindle 30

SECTION 3 31

4th & 5th Axis/Servo Options 31

 Wrg_0033A_dc_abaxis_for_ac 32

 Wrg_0034A_dc_4axis_for_ac 33

 Wrg_0014C_ac_4th_axis_for_ac_brushless_std_slant98 34

 Wrg_0015_4th_5th_with_mechanical_limit_switch 35

 Wrg_0016B_ac_4th_5th_axis_for_ac_brushless_std_slant98 36

 Wir_0533_servo_coolant 37

 Wrg_0179A_servo_turret_wiring_diagram 38

 WRG_0179A_sht2of2_servo_turret_harness 39

 WRG_0671A_4th_axis_harness_for_ac_brushless 40

SECTION 4 41

Probes / Scales 41

 Wrg_0003_ts27_probe 42

 Wrg_0004_mp11_probe 43

 Wrg_0005_mp12_24v_power_supply 44

 Wrg_0006_mp11_ts27_with1570_1_board 45

 Wrg_0007B_mp12_ts27_with1570_1_board 46

 Wrg_0008_mp12_omi_1 47

 Wrg_0009_mp12_omi_ts27_1570_1 48

 Wrg_0027A_scale 49

SECTION 5 51

Options 51

 WRG_0011C_sht1of2_hydro_sweep_3valves 52

 WRG_0011A_sht2of2_hydro_sweep_harness 53

 Wrg_0012C_hydro_sweep_6valves 54

 Wrg_0013B_hydro_sweep_coolant_thru 55

 Wrg_0022A_hydro_sweep_1990_1a_board 56

 Wrg_0017B_pallet_changer 57

 Wrg_0018B_pallet_changer_hydro_sweep 58

 Wrg_0037F_auger_washdown_coolantthru 59

 Wrg_0693J_auger_washdown_wiring_diagram 60

 WRG_0001K_Dual_Arm_Tool_Changer_1330-1 61

 WRG_0044D_6535_washdown 62

 WRG_0045B_CE_wiring_Hennig_Chip_Conveyor 63

 WRG_0047F_Remote_TurCW_TurCCW_for_50_Taper 64

 Wrg_0050A_air_oil_system_50tap 65

 Wrg_0051A_15_pin_connector_50tap 66

SECTION 6 67

Pendant 67

WRG_0020D_pendant_wiring_1990_1_board 68

WRG_0021B_1990_2_board_32mp 69

WRG_0025B_pendant_wiring_1990_1_board_color_vga 70

Wrg_0028B_MPG 71

Wrg_0029A_disk_drive_1of2 72

Wrg_0029B_disk_drive_2of2 73

Wrg_0010C_ethernet 74

Wrg_0052A_rmpg_euchner 75

WRG_0057B_pendant_wiring_LCD_monitor 76

SECTION 7 77

Transformers 77

Lbl_0026C_label_t818_transformer_340-510V 78

Lbl_0027D_label_t820_transformer_190-510V 79

Lbl_0278D_label_t818ce_transformer_340-510V 80

LBL_0279D_label_t812_transformer_240V 81

LBL_0280D_label_t812_transformer_single_phs_ac_240V 82

LBL_0285D_label_t812_transformer_single_phs_dc_240V 83

WRG_0042A_TransformerThermalSwitch 84

Wrg_0054A_6535_50tap_siemens810_Std 85

Wrg_0066A_6535_50tap_siemens810_rot_scale 86

Wrg_0067_6535_40tap_siemens810_std 87

Wrg_0068A_atc_wiring 88

SECTION 8 89

Siemens 89

WRG_0002H_siemens_control_1of5 90

WRG_0002H_siemens_control_2of5 91

WRG_0002H_siemens_control_3of5 92

WRG_0002H_siemens_control_4of5_electrical 93

WRG_0001K_Dual_Arm_Tool_Changer_1330-1 94

Wir_0019C_scale_cable_siemens 95

Wrg_0031A_mp12_probe_siemens 96

Wrg_0035D_ts27_probe_siemens 97

Wrg_0036D_mp12_ts27_combo_siemens 98

Wrg_0038A_mp11_siemens 99

Wrg_0002I_siemens_control_5of5 100

WRG_0060A_Dual_Arm_Tool_Changer_Siemens 101

WRG_0039B_siemens_840D_1of2 102

WRG_0039B_siemens_840D_2of2 103

SECTION 9	105
EMC	105
WRG_0048C_emc_1of4	106
WRG_0048C_emc_2of4	107
WRG_0048C_emc_sp_drive_315_3of4	108
WRG_0048C_emc_sp_drive_515_4of4	109
Wrg_0053A_emc_disk_drive_harness	110
WRG_0041F_ce_door_lock_2030-0A_wiring_diagram_1of3	111
WRG_0041F_ce_door_lock_2030-0A_wiring_diagram_2of3	112
WRG_0041F_ce_door_lock_EMC_2030-0A_wiring_diagram_3of3	113
WRG_0049B_emc_4th_axis	114
SECTION 10	115
Chip Conveyor	115
WRG_0045B_CE_wiring_Hennig_Chip_Conveyor	116
WRG_0062A_US_wiring_Hennig_Chip_Conveyor	117
WRG_0063A_CE_wiring_Siemens_Hennig_Chip_Conveyor	118
WRG_0083A_sht1of2_104D_US_wiring_Hennig_Chip_Conveyor	119
WRG_0083A_sht2of2_CE_wiring_Hennig_Chip_Conveyor 104D	120
SECTION 11	121
Washdown	121
WRG_0037F_auger_washdown_coolantthru	122
WRG_0044D_6535_washdown	123
Wrg_0081X_15of22_hmc_wash_conv_cool	124
WRG_0082X_104D_wash	125
WRG_0693J_auger_washdown_wiring_diagram	126
SECTION 12	129
104D	129
Wrg_0069A_01of12_104d_21101_std	130
Wrg_0069A_02of12_104d_21102_std	131
Wrg_0069A_03of12_104d_21060_std	132
Wrg_0069A_04of12_104d_pumps_std	133
Wrg_0069A_05of12_104d_amp_std	134
Wrg_0069A_06of12_104d_dc_power_supply_std	135
Wrg_0069A_07of12_104d_nmsbx1_std	136
Wrg_0069A_08of12_104d_nmebx2_std	137
Wrg_0069A_09of12_104d_box_panel_std	138
Wrg_0069A_10of12_104d_raptor_std	139
Wrg_0069A_11of12_104d_24vdc_power_supply_std	140

Wrg_0069A_12of12_104d_21290_brake_board	141
Wrg_0070A_1of5_104d_can_ethernet_usb_cable	142
Wrg_0070A_2of5_104d_in_out_nmebx	143
Wrg_0070A_3of5_104d_keyboard_mause_cable	144
Wrg_0070A_4of5_104d_power_harness_internal	145
Wrg_0070A_5of5_104d_vga_serial_parallel_cable	146
WRG_0074X_1of4_104d_control_cable	147
WRG_0074X_2of4_104d_21060 to 21101 21101 to 21102 cable	148
WRG_0074X_3of4_104d can vga usb cable	149
WRG_0074X_4of4_104d motor signal power cable	150
WRG_0075X_1of6_104D_trans240	151
WRG_0075X_2of6_104D_trans480	152
WRG_0075X_3of6_104D_transVHT	153
WRG_0075X_4of6_104D_transCE	154
WRG_0075X_5of6_104D_transVHTCE	155
WRG_0075X_6of6_104D_trans_single_ph	156
WRG_0077X_01of02_104D_21330	157
WRG_0077X_02of02_104D_datc	158
WRG_0078X_104D_atc	159
WRG_0079X_104D_spindle_drive	160
WRG_0080X_104D_lube_pump	161
WRG_0082X_104D_wash	162
WRG_0083A_sht1of2_104D_US wiring_Hennig_Chip_Conveyor	163
WRG_0083A_sht2of2_CE_wiring_Hennig_Chip_Conveyor 104D	164
Wrg_0084_104d_pendant_21091	165
WRG_0087A_CE_Interlock_Wiring_Diagram_104D	166
SECTION 13	167
TRM	167
Wrg_0055A_trm_power_in_1of8	168
Wrg_0055A_trm_DC_psupply_n2_2of8	169
Wrg_0055A_trm_1105_3of8	170
Wrg_0055A_trm_amp_4of8	171
Wrg_0055A_trm_1060_5of8	172
Wrg_0055A_trm_1060connectors_6of8	173
Wrg_0055A_trm_pendant_7of8	174
Wrg_0055A_trm_ref_8of8	175
WRG_0071A_trm_a_axis	176

