

AUTO: AUTO KEY or 2 - MEMORY / 1 - RUN / 1 - AUTOMATIC

BACKLASH: 2 - MEMORY / 6 - SETTINGS / 1 - BACKLASH

CHANGE DEVICE: 2 - MEMORY / 3 - INPUT/OUTPUT / 4 - BAUDRATE

COLD START: 9 - COLDSTART

DIAGNOSTIC MODE: 7 - DIAGNOSTICS / 3 - CONTROLLER

DNC: 2 - MEMORY / 1 - RUN / 2 - DNC

DISPLAY FIXTURE OFFSETS: 1 - SETUP / 2 - FIXTURE / 1 - FIXTURE OFFSET TABLE

DISPLAY TOOL TABLE: 1 - SETUP / 1 - TOOL / 3 - OFFSET TABLE

HOME ALL AXES: 4 - HOME AXES

LEARN MODE: 2 - MEMORY / 4 - LEARN

LIST PROGRAM LINES: 6 - COMMAND

MANUAL DATA INPUT: 3 - MDI

MEMORY FREE: 2 - MEMORY / 5 - CLEAR / 3 - DISPLAY FREE MEMORY

MENU: 6 - COMMAND

NEW PROGRAM: 2 - MEMORY / 5 - CLEAR / 1 - CURRENT PROGRAM

PAGE EDITOR: SPACEBAR

PROGRAM LIBRARY: 2 - MEMORY / 2 - PROGRAM LIBRARY

PUNCH PROGRAM: 2 - MEMORY / 3 - INPUT/OUTPUT / 2 - OUTPUT

REINITIALIZE: 2 - MEMORY / 5 - CLEAR / 2 - OFFSETS OR ALL MEMORY

RESET HOME TO COLD START POSITION: 4 - HOME AXES /
2 - RETURN FOR POWER OFF

RESET TOOL CHANGER: 1 - SETUP / 1 - TOOL / 4 - TURRET LOCATION

RESET SYSTEM PARAMETERS: 2 - MEMORY / 6 - SETTINGS / 2 - PARAMETERS

SET LENGTH OFFSET: 1 - SETUP / 1 - TOOL / 1 - SINGLE / 3 - STORE LENGTH

SET (PARAMETER): 1 - SETUP / 3 - AXIS ZERO

SUM PROGRAM: 2 - MEMORY / 1 - RUN PROGRAM / 3 - SUMMARY

TAPE (PROGRAM) INPUT: 2 - MEMORY / 3 - INPUT/OUTPUT / 1 - INPUT

TOOL CHANGER OPEN: 1 - SETUP / 1 - TOOL / 1 - SINGLE / 1 - GET TOOL

TOOL DATA INPUT: 1 - SETUP / 1 - TOOL / 3 - OFFSET TABLE

UTILITIES: 1 - SETUP / 1 - TOOL / 2 - MULTIPLE TOOLS
1 - SETUP / 2 - FIXTURE / 2 - READ FROM JOG

VERIFICATION OF PUNCHED TAPE: 2 - MEMORY / 3 - INPUT/OUTPUT / 3 - VERIFY

PAGE EDIT KEYS

BOTTOM OF PROGRAM: B KEY

CHANGE PROGRAM BLOCKS: C KEY

COPY PROGRAM BLOCKS: O KEY

CURSOR DOWN ONE LINE: D KEY

CURSOR UP ONE LINE: U KEY

CURSOR ONE PAGE DOWN: ENTER KEY

CURSOR ONE PAGE UP: BACKSPACE KEY

DELETE PROGRAM BLOCK: DEL KEY

FUNCTIONS: F KEY

GRAPHICS: G KEY

INSERT PROGRAM BLOCKS: I KEY

NUMBER PROGRAM BLOCKS: N KEY

PROGRAM LIBRARY: P KEY

REPLACE PROGRAM DATA: R KEY

SEARCH FOR PROGRAM TEXT: S KEY

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